Europäisches Patentamt

European Patent Office

Office européen des brevets



EP 0 845 270 A1 (11)

(12)

## **EUROPEAN PATENT APPLICATION**

published in accordance with Art. 158(3) EPC

(43) Date of publication: 03.06.1998 Bulletin 1998/23

(21) Application number: 97907448.1

(22) Date of filing: 24.03.1997

(51) Int. Cl.<sup>5</sup>: A61K 39/08, C12N 15/00, C12N 15/31, C12P 21/02 // C07K14/33

(86) International application number: PCT/JP97/00976

(87) International publication number: WO 97/35612 (02.10.1997 Gazette 1997/42)

(84) Designated Contracting States: BEICH DE DK FRIGBIT LINL

(30) Priority: 23.03.1996 JP 106053/96

(71) Applicant: THE RESEARCH FOUNDATION FOR MICROBIAL DISEASES OF OSAKA UNIVERSITY Suita-shi, Osaka 565 (JP)

(72) Inventor: MATSUDA, Morthiro Suita-shi, Osaka 565 (JP)

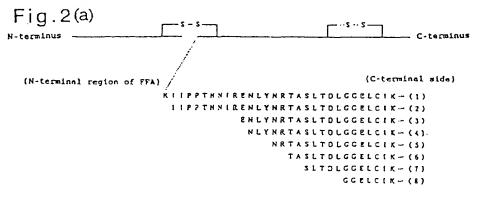
(74) Representative: Blake, John Henry Francis Brookes & Martin High Holbom House 52/54 High Holborn London WC1V 6SE (GB)

38

#### FUNCTIONAL FRAGMENT ANTIGEN OF TETANUS TOXIN AND TETANUS VACCINE (54)

A functional fragment antigen of tetanus toxin characterized in that the antigen comprises a fragment which is substantially the same as at least one type of the fragments obtained by cleaving at least one of the peptide bonds formed between the amino acid residues in the partial amino acid sequence present between the two cysteine residues participating in the disulfide bridge present on the N-terminal side in the full-length amino acid sequence of a full-length tetanus toxin molecule, also cleaving the disulfide bridge itself, and further cleaving the non-covalent bonds between the amino acid residues that constitute the toxin molecule peptide, that it has a molecular weight of 90,000 to

110,000 as determined by SDS-polyacrylamide gel electrophoresis and an isoelectric point of 7.25±0.5 as determined by isoelectric electrophoresis, and that it has an immunogenicity substantially equal to that of a full-length tetanus toxin molecule. This antigen keeps an immunogenicity as a tetanus vaccine antigen and is remarkably reduced in side effects. The invention also provides a process for the mass production of the functional fragment antigen, a vaccine containing this antigen, and a mixed vaccine comprising the above vaccine and a different vaccine.



#### Description

### BACKGROUND OF THE INVENTION

#### Technical Field

The present invention relates to a tetanus toxin functional fragment antigen and a tetanus vaccine comprising the same. More particularly, the present invention is concerned with a specific tetanus toxin functional fragment antigen which is extremely useful as an antigen for a tetanus vaccine since the functional fragment antigen is advantageous not only in that it is extremely excellent with respect to the diminution of side effects when used as an antigen, as compared to the current tetanus vaccine comprising as an antigen a whole tetanus toxin toxoid, but also in that it has an immunopotency which is substantially the same as that of the whole tetanus toxin toxoid. The present invention is also concerned with a very safe and effective tetanus vaccine (tetanus toxoid) comprising the tetanus toxin functional fragment antigen as an active component, a combined vaccine comprising the tetanus vaccine and at least one vaccine other than the tetanus vaccine, and methods for producing the fragment antigen and vaccines.

### Prior Art

40

50

As is well known, tetanus is an infectious disease with extremely high mortality which produces serious symptoms, such as opisthotonos and dyspinea. Tetanus bacilli are widely distributed in the environments, and their spores are commonly found in soil, feces of animals, and the like. Therefore, every individual is exposed to the danger of tetanus infection from various types of traumas, such as punctured wounds and crushed wounds. Moreover, when an individual is infected with tetanus bacilli, conventional chemotherapies using antibiotics, muscle relaxants and the like cannot grossly change the mortality, whether tetanus patients are elderly or young. In developed countries, most deaths from tetanus have recently occurred among the elderly patients who escaped from vaccination against tetanus in their babyhood.

Further, even when an individual receives tetanus vaccination in baby- or child-hood for basal immunization and receives a booster, the immunity remaining in adulthood is not sufficient for preventing tetanus infection when the individual suffers unexpected injury in earthquakes, fires, traffic accidents or the like. Therefore, it is important for adults of the ages above ca. 40, especially elderly persons, to receive personally a booster injection in order to ensure protection against tetanus.

In developed countries, an increase in the number of intrahospital childbirths, and improvements in fiving environments and sanitation, an improvement in the quality of emergency medical care with respect to the provision of toxoids and antitoxins, and compulsory vaccinations for younger people, have reduced the number of letanus patients to 1/30 of that of half a century ago. Furthermore, tetanus is a non-epidemic disease and is not transmitted from person to person. Therefore, the importance of the prevention of this disease tends to be overlooked. However, even today, the number of tetanus deaths in the world is estimated to be about 1 million per year, including mostly neonatal tetanus deaths which are prevailing in developing countries. In addition, due to widespread drug abuse, the number of tetanus patients infected through contaminated injection needles is also increasing recently.

Under these circumstances, tetanus is now recognized as a disease to be prevented by vaccination, rather than to be treated, and preventive measures against tetanus are being actively undertaken. For example, in the Expanded Program of Immunization (EPI) of the World Health Organization (WHO), vaccination against tetanus is being adopted as one of the most important tasks, and the vaccination program is being promoted. The "International Conference on Tetanus", one of whose goals is to eradicate the tetanus disease has been held about every three years in various countries since 1967.

As evident from the above, tetanus is a disease caused by a ubiquitous bacteria whose spores are impossible to eradicate from the earth, and it is not an exaggeration to say that vaccination against tetanus is the only way to reduce the death of human beings due to tetanus, irrespective of age and sex, to zero, and that the vaccination is essential for all human beings who are born on the earth not only at present, but also in the future.

For prevention of tetanus, tetanus toxoid has been used as a vaccine. Tetanus toxoid, which is used as an active component for tetanus vaccine, is tetanus toxin detoxified with formalin. Such a tetanus toxoid has been used in either a plain form without an adjuvant or in the form of a precipitated antigen preparation adsorbed on a small amount of an aluminum salt as an adjuvant or in the form of a combined antigen preparation prepared by mixing tetanus toxoid with other vaccines, such as diphtheria toxoid, pertussis vaccine and Haemophilus influenzae b vaccine. To infants, tetanus toxoid is generally administered in the form of the so-called DPT combined vaccine which is a mixture of vaccines of diphtheria (D), tetanus (T) and pertussis (P) in adsorbed forms. For a tecanus-prophylactic treatment of traumatic patients, a plain T toxoid vaccine or a DT combined toxoid vaccine is used. These toxoids are widely used over the world and the T toxoid preparations have been highly appreciated in the world as one of the most effective and impor-

tant vaccines. However, the current tetanus toxoid preparations have various problems to be solved. For example, the tetanus toxoid has disadvantages in that there are various adverse side effects, that the product quality is uneven among different manufacturers, that the retention of immunity is limited to only approximately 5 to 10 years and, therefore, repeated vaccinations are necessary to keep the antitoxin level sufficient to prevent tetanus infection. Thus, the conventional tetanus toxoid has problems to be solved with respect to safety, control of quality, retention of immunity, and ease, labor saving and economy in administration. Therefore, for promoting the use of the tetanus vaccine, a large number of problems need to be solved mainly from a viewpoint of mass-production of high quality tetanus vaccine.

Hereinbelow, prior art is discussed in connection with the primary object of the present invention, which is to provide a tetanus toxin antigen, which is not only extremely excellent with respect to the diminution of adverse side effects when used as a vaccine, but also exhibits high immunopotency, thus solving the above-mentioned problems accompanying the prior art.

Various adverse side effects are known to accompany the use of conventional tetanus toxoid vaccines. Various adverse side effects, such as local reactions at injection sites (e.g., erythema, tenderness, swelling, edema and sterile abscess), systemic fever; and, although rare, allergy (e.g., local anaphylaxis, anaphylactic shock, serum sickness-like type III hypersensitivity and delayed hypersensitivity) and serious generalized reactions (e.g., peripheral neuropathy, lymphadenopathy, brachial plexus neuropathy, Guillain-Barret syndrome and acute transverse myelitis) have been reported (see "Vaccine", 2nd edition, edited by S.A. Plotkin and E.A. Mortimer, pp. 75-77, W. B. Saunders Company, 1994; "Mandell, Douglas and Bennett's Principles and Practice of Infectious Diseases", 4th edition, edited by G. L. Mandell et al., p. 2781, Churchill Livingstone & Son, Inc., 1995; Journal of the American Medical Association, 264(18), p. 2448, 1990 and 271(20), p. 1629, 1994; and Lancet, 339, pp. 1111-1112, 2 May, 1992).

Various attempts to reduce or remove these adverse side effects of the tetanus toxoid vaccine have been made. For example, development of a method for obtaining highly purified toxoid, use of modified or new adjuvants, and individual use of the fragments A, B and C (which are subunits of the tetanus toxin and which are explained below) as an active component for a vaccine have been proposed. Of these attempts, with respect to the techniques of using a tetanus toxin fragment, as examples of tetanus toxin fragments used in these techniques, there can be mentioned fragment C prepared by digesting the tetanus toxin with trypsin and/or papain (see Unexamined Japanese Patent Application Laid-Open Specification Nos. 50-71820, 51-82719 and 52-83928), fragment A-B prepared by digesting the tetanus toxin with papain (see Unexamined Japanese Patent Application Laid-Open Specification No. 53-26319), an antigen obtained by expressing a gene coding for fragment C in E. coli, yeast or salmonella (see Unexamined Japanese Patent Application Laid-Open Specification No. 3-285681, Japanese Patent Application prior-to-examination Publication (Kohyo) No. 4-506005, International Application Publication Nos. WO 90/15871 and WO 94/03615, and EP-A-O 209 281), and a synthesized epitope of fragment C (see International Application Publication No. WO 94/00484). However, none of these conventional tetanus toxin fragment vaccines have been put into practical use because all of these tetanus toxin fragment vaccines have low antigenicity and immunopotency, as compared to those of the conventional tetanus toxoid comprising the toxoid of the whole tetanus toxin molecule. Meanwhile, cloning of the tetanus toxin gene, and determination of both nucleotide sequence and amino acid sequence of the letanus toxin molecule have been achieved [see EMBO Journal, 5(10), 2495-2501, 1986 and Nucleic Acid Research, 14(19), 7809-7812, 1986 (the entire amino acid sequence of the whole tetanus toxin molecule is shown in SEQ ID NO. 1)]. Further, based on the above information on the entire nucleotide sequence and amino acid sequence, fragments of the tetanus toxin gene are expressed and synthetic peptides are produced as parts of the tetanus toxin molecule, and in addition, determination of the epitope regions of the tetanus toxin has been attempted using the expression products of the gene DNA fragments and the synthesized peptides (see Infection and Immunity, 57(11), 3498-3505, 1989 and Molecular Immunology, 31(15), 1141-1148, 1994]. However, tetanus vaccines comprising such tetanus toxin epitopes as active components have not been achieved.

### SUMMARY OF THE INVENTION

45

The present inventor has long studied tetanus toxin to date for more than 20 years since the early 1970s, when purification of tetanus toxin to a high level could not be achieved and the detailed structure and properties of the tetanus toxin molecule were unknown. The present inventor extensively studied the toxin-producing ability of tetanus bacilli. He has further made extensive and intensive studies for developing a tetanus vaccine antigen which is extremely excellent with respect to diminution of adverse side effects of conventional tetanus vaccines comprising, as an antigen, the whole tetanus toxin toxoid, but also has an immunopotency which is substantially the same as that of the whole tetanus toxin toxoid. As a result, he found that a specific functional fragment antigen (hereinafter referred to simply as "FFA") derived from tetanus toxin is effective as an antigen for a tetanus vaccine, and is extremely excellent with respect to diminution of adverse side effects. The present invention has been completed, based on the novel findings.

Therefore, it is an object of the present invention to provide a tetanus antigen which is extremely excellent with respect to diminution of adverse side effects of the conventional whole tetanus toxin toxoid, but also has an immunopo-

tency which is substantially the same as that of a whole tetanus toxin toxoid.

It is another object of the present invention to provide a tetanus vaccine which is extremely excellent with respect to the diminution of adverse side effects of the current vaccines, and has an immunopotency which is substantially the same as that of the conventional whole tetanus toxoid vaccine.

A further object of the present invention is to provide a method for producing the above-mentioned tetanus vaccine. Still a further object of the present invention is to provide a method for producing the above-mentioned functional fragment antigen (FFA) as a tetanus vaccine antigen.

The foregoing and other objects, features and advantages of the present invention will be apparent to those skilled in the art from the following detailed description and appended claims taken in connection with the accompanying sequence listing and drawings.

### BRIEF DESCRIPTION OF THE SEQUENCE LISTING

SEQ ID NO. 1 is one form of the entire amino acid sequence of the whole tetanus toxin molecule used in the present invention.

### BRIEF DESCRIPTION OF THE DRAWINGS

In the accompanying drawings:

- Fig. 1(a) is a diagrammatic view of the structure of the whole tetanus toxin molecule used in the present invention;
- Fig. 1(b) is a diagrammatic view of a nicked form of the whole tetanus toxin molecule;
- Fig. 1(c) shows a tripartite [A-B C] model of the whole tetanus toxin molecule;
- Fig. 2(a) is a diagrammatic view showing a variety of the N-terminal amino acid sequences of the tetanus toxin functional fragment antigen; and
- Fig. 2(b) is a diagrammatic view of a structural model of the whole tetanus toxin molecule.

### Description of Reference Characters

S -- S: disullide bridge

20

25

45

50

nick

: non-covalent bond

In the one-letter representation system for representing the amino acid residues of an amino acid sequence, the J5 letters respectively represent the following amino acid residues:

		A
o		l _

Α	Alanine	С	Cysteine	D	Aspartic acid
Ε	Glutamic acid	F	Phenylalanine	G	Glycine
н	Histidine	i	Isoleucine	к	Lysine
L	Leucine	М	Methionine	N	Asparagine
Р	Proline	Q	Glutamine	R	Arginine
s	Serine	Т	Threonine	٧	Valine
w	Tryptophan	Υ	Tyrosine.		

## DETAILED DESCRIPTION OF THE INVENTION

According to the present invention, there is provided a tetanus toxin functional fragment antigen, comprising at least one fragment which is substantially the same as that obtained by a process comprising the steps of splitting at least one peptide bond selected from peptide bonds individually connecting mutually adjacent amino acid residues in a partial amino acid sequence between two cysteine residues participating in forming a disultide bridge present in the N-terminal of the entire amino acid sequence of a whole tetanus toxin molecule, splitting the disulfide bridge, and splitting non-covalent bonds [as indicated in Fig. 2(b)] between groups on the tetanus toxin molecule;

the tetanus toxin functional fragment antigen having:

10

15

20

25

50

55

- (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method;
- (b) an isoelectric point of  $7.25 \pm 0.5$  as measured by an isoelectric focusing method; and
- (c) an immunopotency which is substantially the same as that of a whole tetanus toxin toxoid.

For easy understanding of the present invention, the essential features and various preferred embodiments of the present invention are enumerated below.

1. A tetanus toxin functional fragment antigen, comprising at least one fragment which is substantially the same as that obtained by a process comprising the steps of splitting at least one peptide bond selected from peptide bonds individually connecting mutually adjacent amino acid residues in a partial amino acid sequence between two cysteine residues participating in forming a disulfide bridge present in the N-terminal of the entire amino acid sequence of a whole tetanus toxin molecule, splitting the disulfide bridge, and splitting non-covalent bonds between groups on the tetanus toxin molecule;

the tetanus toxin functional fragment antigen having:

- (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method;
- (b) an isoelectric point of  $7.25 \pm 0.5$  as measured by an isoelectric focusing method; and
- (c) an immunopotency which is substantially the same as that of a whole tetanus toxin toxoid.
- 2. The tetanus toxin functional fragment antigen according to item 1 above, wherein each of the at least one fragment independently has an N-terminal amino acid sequence selected from the group consisting of the following amino acid sequences (1) to (8):

30 (1	) KIIPPTNNIRENLYNRTASLTDLGGELCIK,
(2	) IIPPTNNIRENLYNRTASLTDLGGELCIK,
(3	) ENLYNRTASLTDLGGELCIK,
(4	) NLYNRTASLTDLGGELCIK,
( 5	) NRTASLTDLGGELCIK,
40 (6	) TASLTDLGGELCIK,
(7	) SLTDLGGELCIK, and
( B	) GGELCIK .

- 3. The tetanus toxin functional fragment antigen according to item 1 or 2 above, which is stabilized with a fixative.
- 4. A tetanus vaccine comprising, as an active component, the tetanus toxin functional fragment antigen of any one of items 1 to 3 above in an effective immunogenic amount.
- 5. A combined vaccine comprising, as one of a plurality of active components, the tetanus toxin functional fragment antigen of any one of items 1 to 3 above in an effective immunogenic amount.
- A method for producing a tetanus vaccine, which comprises stabilizing a tetanus toxin functional fragment antigen with a fixative,

the tetanus toxin functional fragment antigen comprising at least one fragment which is substantially the same as that obtained by a process comprising the steps of collecting and purifying an extracellular tetanus toxin from a culture filtrate of Clostridium tetani to obtain an extracellular tetanus toxin molecule, splitting a disulfide bridge present in the N-terminal of the entire amino acid sequence of the extracellular tetanus toxin molecule, and splitting non-covalent bonds between groups on the extracellular tetanus toxin molecule;

the tetanus toxin functional fragment antigen having:

10

15

55

- (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method:
- (b) an isoelectric point of  $7.25 \pm 0.5$  as measured by an isoelectric focusing method; and
- (c) an immunopotency which is substantially the same as that of a whole tetanus toxin toxoid.
- A method for producing a tetanus toxin functional fragment antigen, comprising:

ligating a DNA coding for the tetanus toxin functional fragment antigen of item 1 or 2 above to a vector; transforming host cells, exclusive of Clostridium tetani, with the vector; and expressing the DNA coding for the tetanus toxin functional fragment antigen.

Hereinbelow, the present invention is described in detail.

In the present invention, Ala represents an alanine residue, Arg represents an arginine residue, Asn represents an asparagine residue. Asp represents an aspartic acid residue, Cys represents a cysteine residue. Ein represents a glutamine residue, Glu represents a glutamic acid residue, Gly represents a glycine residue, His represents a histidine residue, lle represents an isoleucine residue, Leu represents a leucine residue, Lys represents a lysine residue, Met represents a methionine residue, Phe represents a phenylalanine residue, Pro represents a proline residue, Ser represents a serine residue. Thr represents a threonine residue, Trp represents a tryptophan residue, Tyr represents a tyrosine residue and Val represents a valine residue.

As mentioned above, the tetanus toxin functional fragment antigen of the present invention comprises at least one fragment which is substantially the same as that obtained by a process comprising the steps of splitting at least one peptide bond selected from peptide bonds individually connecting mutually adjacent amino acid residues in a partial amino acid sequence between two cysteine residues participating in forming a disulfide bridge present in the N-terminal of the entire amino acid sequence of a whole tetanus toxin molecule, splitting the disulfide bridge, and splitting non-covalent bonds (as indicated in Fig. 2(b)) between groups on the tetanus toxin molecule.

As a preferred embodiment of the tetanus toxin functional fragment antigen of the present invention, there can be mentioned the tetanus toxin functional fragment antigen, wherein each of the above-mentioned at least one fragment independently has an N-terminal amino acid sequence selected from the group consisting of the following amino acid sequences (1) to (8):

40	(1)	KIIPPTNNIRENLYNRTASLTDLGGELCIK,
	(2)	IIPPTNNIRENLYNRTASLTDLGGELCIK,
	(3)	ENLYNRTASLTDLGGELCIK,
45	(4)	NLYNRTASLTDLGGELCIK,
	(5)	NRTASLTDLGGELCIK,
	(6)	TASLTDLGGELCIK,
50	(7)	SLTDLGGELCIK, and
į	(8)	GGELCIK .

Further, the tetanus toxin functional fragment antigen of the present invention may be stabilized with a fixative. For further clarification of the essential features of the present invention, the technical features of the present inven-

tion will be described by explaining the development of the present invention.

Isolation of a strain of Clostridium tetani having high toxin-producing ability:

In the present invention, a strain of Clostridium tetani having high toxin-producing ability is used. The present inventor isolated a substrain having high toxin-producing ability by single colony isolation from Harvard H47 strain, which is a known C. tetani strain derived from a known C. tetani strain called the Harvard strain (ATCC (American Type Culture Collection) accession No. 10779], and he designated the obtained substrain as "Clostridium tetani Harvard H47 strain Biken substrain" (hereinafter referred to simply as "Biken substrain"). Also, the present inventor found that production of tetanus toxin is under the control of genetic information carried by the plasmid DNA in the C. tetani cell (Biken Journal, 20, 105-115, 1977). Further, by using the culturing method based on the above finding, the present inventor succeeded in mass production of tetanus toxin by culturing the Biken substrain, and high purification of the tetanus toxin.

Thus, in the present invention, it is first necessary that a strain of Clostridium tetani having high toxin-producing ability is selected and used as a seed culture. As a seed culture, a culture of transformant of a microorganism, such as yeast, Escherichia coli, Bacillus subtilis or the like, which is obtained using the below-mentioned DNA coding for FFA, by genetic engineering techniques, can be used.

Mode of formation of and toxic activity of tetanus toxin:

20

In the C, tetani cells, tetanus toxin is first produced in the form of a single polypeptide chain (whole tetanus toxin molecule in a non-nicked, intact form) having a molecular weight of about 150,000 (hereinafter, frequently referred to as "intracellular toxin"). Subsequently, by the autolysis of the cell, the tetanus toxin is released from the cells into the extracellular medium (hereinafter, the toxin released into the extracellular medium is frequently referred to as "extracellular toxin"). When the toxin is released from the cells, at least one bond in the peptide bonds connecting mutually adjacent amino acid residues in the partial amino acid sequence between two cysteine residues participating in forming the disulfide bridge present in the N-terminal of the whole amino acid sequence of the whole tetanus toxin molecule is split by a protease produced by C. tetani, to thereby form at least two polypeptide chains. However, the two polypeptide chains are united to each other by the disuffide bridge present in the N-terminal of the whole tetanus toxin molecule. that is, these polypeptide chains assume a nicked forms [see Figs. 1(a) and 1(b); Biochemical and Biophysical Research Communications, 57, 1257-1262, 1974; ibid. 68, 668-674, 1976; ibid. 77, 268-274, 1977], and further, the two polypeptide chains are also united to each other by non-covalent bonds [see Fig. 2(b)]. Conversion of the tetanus toxin molecule from the intact form into the nicked form enhances the toxin activity of the tetanus toxin several times, and the nicking is essential for eliciting toxic action. Therefore, for saving labor in the preparation of the functional fragment antigen, it is preferred to use, as a starting material, the extra-cellular tetanus toxin, which has already been converted into 35 the nicked form [see Fig. 1(b)].

Subunit structure of tetanus toxin and the mechanism of manifestation of toxicity of tetanus toxin:

As a result of the unique studies of the present inventor, two functionary complementary polypeptide chains, namely, L (light) chain and H (heavy) chain, were obtained from the whole tetanus toxin molecule. That is, the present inventor succeeded in isolating and purifying these fragments (L and H chains), to thereby obtain the L chain and H chain individually, which are native enough to be able to reproduce the toxin activity of the whole tetanus toxin molecule when these L and H chains are reconstituted into the whole tetanus toxin molecule, although each of the individually obtained L chain and H chain is not toxic.

In addition, the present inventor also successfully isolated and purified the following three fragments: the C-terminal half of the H chain (fragment C), a fragment (fragment A-B) obtained by removing fragment C from the whole tetanus toxin molecule, and a fragment (fragment B) obtained by separating fragment A (i.e., L chain) from the purified fragment

Further, after the preparation of the whole tetanus toxin molecule and the above-mentioned fragments A, B, C, A-B and B-C, i.e., all the three subunits of tetanus toxin and the complexes of the adjacent subunits, the present inventor examined the differences in functions of these fragments, and the relationship between the subunit structure of tetanus toxin and the mechanism of the toxic action of tetanus toxin, and proposed a "tripartite [A-B · C] molecular model" [see Fig. 1(c); Biken Journal, 26, 133-143, 1983; and "Botulinum Neurotoxin and Tetanus toxin", edited by L. L. Simpson, pp. 69-92 (Chapter 4), Academic Press, 1989].

This tripartite molecular model was accepted as the most appropriate molecular model of tetanus toxin at the 8th International Conference on Tetanus (1988). According to the tripartite [A-B+C] model, fragment C has the role of carrying the tetanus toxin molecule to the central nervous system (letter "C" means "Carrier"), fragment B has the role of binding the tetanus toxin molecule to the presynaptic membrane of the nerve cell and the role of transporting the teta-

nus toxin molecule into the cytoplasm (letter "B" means "Binding"), and fragment A has the role of exhibiting the toxic activity based on the enzyme activity (letter "A" means "Active") (see "8th International Conference on Tetanus", edited by G. Nistco et al., pp. 170-171, Phythagora Press, Rome-Milan, 1989; Infection and Immunity, 57, 3588-3593, 1989; Toxicon, 27, 385-392, 1989; ibid. 28, 737-741, 1990).

Variety of the fragments of tetanus toxin:

Until 1989, there was no consensus on any of the length, molecular weight and nomenclature of each of the fragments of tetanus toxin among researchers in the world, and this situation gave difficulties in exchange of information and discussions on the structures-function relationship of subunits of tetanus toxin among researchers. Therefore, it was desired to establish a common basis for the studies on tetanus toxin by using unitary definitions of fragment models.

In such a situation, the present inventor proposed the above-mentioned tripartite molecular model for the first time. That is, the present inventor pointed out the disadvantages of the absence of a consensus on the lengths, molecular weights and nomenclatures of the tetanus toxin fragments, and the present inventor emphasized the necessity of unitary definitions of fragments and proposed the above models [see the above-mentioned \*Botulinum Neurotoxin and Tetanus toxin\*, edited by L. L. Simpson, pp. 69-92 (Chapter 4)].

It is believed that the reason why a variety of fragments are obtained from the whole tetanus toxin molecule resides not only in the genetic differences of seed strains of <u>C. tetani</u> used by different researchers, but also in that there are delicate differences in various operation conditions employed by researchers for obtaining tetanus toxin and fragments thereof, such as the culturing conditions for the seed strain, the autolysis conditions for the cultured cells to obtain the extracellular toxin which has already been converted into a nicked form, and the treating conditions for an extracted intracellular toxin, that is, the conditions for digesting the extracted intracellular toxin by a protease into a nicked form, and the conditions for treating the extracted intracellular toxin with a reducing agent, a denaturing agent, a solubilizing agent or the like, wherein examples of conditions for treating the extracted intracellular toxin include the types of the enzyme and reagents, the treatment temperature, the treatment time, the concentration of the enzyme or reagent, the pH of the treating solution, and the physical conditions for the treatment of the extracted intracellular toxin, i.e., stirring or shaking, or keeping it in a stationary state.

Definition of "FFA" of the present invention:

40

45

The functional fragment antigen (FFA) of the present invention is a tetanus toxin functional fragment antigen, comprising at least one fragment which is substantially the same as that obtained by a process comprising the steps of splitting at least one peptide bond selected from peptide bonds individually connecting mutually adjacent amino acid residues in a partial amino acid sequence between two cysteine residues participating in forming a disulfide bridge present in the N-terminal of the entire amino acid sequence of a whole tetanus toxin molecule, splitting the disulfide bridge, and splitting non-covalent bonds (as indicated in Fig. 2(b)) between groups on the tetanus toxin molecule:

the tetanus toxin functional fragment antigen having:

- (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method;
- (b) an isoelectric point of  $7.25\pm0.5$  as measured by an isoelectric focusing method; and
- (c) an immunopotency which is substantially the same as that of the whole tetanus toxin molecule.

As a result of the research by the present inventor, it has been found that various types of N-terminal amino acid sequences of FFA can be obtained [see Fig. 2(a)]. In the present invention, it is preferred that the tetanus toxin functional fragment antigen has an N-terminal amino acid sequence selected from the group consisting of the eight amino acid sequences shown in Fig. 2(a). Further, the tetanus toxin functional fragment antigen (FFA) of the present invention has an immunopotency which is substantially the same as that of the whole tetanus toxin toxoid. In addition, the tetanus toxin functional fragment antigen (FFA) of the present invention is extremely excellent with respect to the diminution of adverse side effects, as compared to conventional whole tetanus toxin toxoids. The term "immunopotency" means the ability to prevent the occurrence of the symptoms of tetanus. In the present invention, the term "having an immunopotency which is substantially the same as that of the toxoid of the whole tetanus toxin molecule" means that the FFA exhibits a relative potency (ratio of the potency of FFA, relative to the potency of the whole tetanus toxin toxoid) of 1 ± 0.2, as measured by a method in which a vaccine containing FFA and a vaccine containing the whole tetanus toxin toxoid prepared by the method described in Reference Example 14 are subjected to measurement of immunopotency by the parallel line assay using the whole toxin toxoid of a known international unit of potency as a reference and using a

challenge toxin of a known LD<sub>50</sub> (Median Lethol Dose) described in Example 1(5). The results are analyzed by the score method described in Reference Example 15.

Thus, the present invention also provides a single-antigen tetanus vaccine comprising FFA as an active component, such as a plain preparation, an adsorbed preparation or a lyophilized preparation, and a combined vaccine comprising FFA as one of a plurality of active components, such as a DPT combined vaccine, a DT combined vaccine, or a combined vaccine comprising FFA and at least one vaccine antigen selected from the group consisting of vaccine antigens other than FFA, such as influenza B vaccine antigen, inactivated poliomyelitis vaccine antigen, inactivated hepatitis B vaccine antigen, inactivated Japanese encephalitis vaccine antigen and the like, and a method for producing the above-mentioned vaccines in large quantities. Hereinbelow, explanation is made on the preparation of the FFA of the present invention, the preparation of a vaccine using the prepared FFA, the tests for evaluating the prepared vaccine, and the like.

### (1) Seed microorganisms:

15

30

With respect to a microorganism used as a seed culture for obtaining the functional fragment antigen (FFA) of the present invention, there is no particular limitation as long as the microorganism has high toxin-producing ability. Examples of such microorganisms include the substrain of <u>Clostridium tetani</u> Harvard strain, and other <u>C. tetani</u> strains having substantially the same or higher producing ability for tetanus toxin, as or than that of the Harvard strain. Specifically, for example, it is preferred to use the Biken substrain having high toxin-producing ability (Reference Example 1), obtained by single colony isolation from the Harvard H47 strain, which is a known <u>C. tetani</u> strain derived from the Harvard strain [deposited with ATCC (American Type Culture Collection) under the accession No. 10779].

Further, as a seed microorganism, there can also be used a transformant microorganism obtained by a method in which a microorganism, such as yeast, Escherichia coli. Bacillus subtilis or the like, is transformed with a gene coding for FFA, using genetic engineering techniques. Specifically, for example, as a seed microorganism there can be used <a href="Escherichia coli">Escherichia coli</a> transformed with a large-quantity expression vector having a DNA encoding FFA operably ligated thereto, which transformed <a href="E.coli">E.coli</a> is obtained in accordance with the method described in Reference Example 2 mentioned below.

### (2) Medium;

Conventional media can be used for culturing the seed microorganism for obtaining FFA. For example, a conventional liquid medium for culturing an anaerobic microorganism can be used for culturing the above-mentioned seed microorganisms. Examples of such liquid media include cooked meat medium, PYG (Peptone, Yeast extract, Glucose) medium, GAM (Gifu Anaerobic Medium) broth, Veal infusion medium, thioglycolate medium, liver-liver broth, RCM (Reinforced Clostridial Medium) broth and DRCM (Differential Reinforced Clostridial Medium) broth. If desired, in order to improve the growth characteristics of the microorganisms and/or the maintenance of the low oxidation-reduction potential, a medium can be modified by replacement, addition or removal of components thereof, or by changing the amount of components thereof. Among these media, liver-liver broth is preferred for use in preparing a seed culture, and a modified Latham medium designed by the present inventor (Reference Example 3) is preferred for use in producing tetanus toxin from the seed culture.

## (3) Culture conditions:

There is no particular limitation with respect to the conditions for culturing the seed microorganism for obtaining FFA. For example, a strain of <u>C</u>, <u>tetani</u> having high toxin-producing ability is cultured under culture conditions, in which the incubation temperature is from about 30 to about 37 °C, preferably from about 34 to about 36 °C, and the incubation time is from about 1 to about 8 days, particularly from about 1 to about 2 days for extracting the intracellular toxin, and particularly from about 4 to about 7 days for harvesting the extracellular toxin.

## (4) Starting materials for the preparation of FFA:

In the present invention, FFA is prepared using the whole tetanus toxin molecules obtained from the cells cultured as described above. Examples of starting materials for the preparation of FFA include a cell extract (containing an intracellular tetanus toxin) of the microorganisms cultured as described above and a culture supernatant or a culture filtrate (each containing an extracellular tetanus toxin in a nicked form) obtained by a method in which the cultured cells are allowed to undergo autolysis, and the unlysed cells and cell debris contained in the resultant autolysis product are removed by centrifugation or filtration. When it is desired to prepare FFA from intracellular tetanus toxin, it is necessary to split the intracellular tetanus toxin with a protease, such as trypsin or chymotrypsin, thus converting the intracellular

tetanus toxin into a nicked form. Therefore, for saving labor in the preparation process and achieving high yield, it is preferred to use, as a starting material, a culture supernatant or a culture filtrate each containing an extracellular tetanus toxin in a nicked form.

## (5) Preliminary purification of tetanus toxin:

The whole tetanus toxin molecule in the starting material can be roughly purified by conventional methods. Examples of such conventional methods include salting out by using ammonium sulfate, alcohol precipitation, adsorption onto and desorption from a gel, and ultrafiltration by using commercially available membranes. In the present invention, the whole tetanus toxin molecule obtained by these preliminary purification methods is referred to as "partially purified whole tetanus toxin".

## (6) High purification of tetanus toxin:

The partially purified whole tetanus toxin, obtained by the method described in item (5) above, can be highly purified by, for example, a method using both density-gradient ultracentrifugation and equilibrium density-gradient ultracentrifugation (see Unexamined Japanese Patent Application Laid-Open Specification No. 07-89951), or a method using an appropriate combination of conventional methods, such as ultracentrifugation, gel filtration, ion-exchange chromatography and high performance liquid chromatography. In the present invention, a highly purified whole tetanus toxin molecule obtained by these purification methods (hereinafter, frequently referred to simply as "highly purified tetanus toxin") can be used as a material for preparation of FFA of the present invention. The highly purified tetanus toxin needs to be confirmed with respect to its eligibility for use as whole tetanus toxin molecules. The confirmation of the eligibility can be performed by determining, for example, MLD (Minimum Lethal Dose; Reference Example 4), Lf unit (Unit of floculation; Reference Example 5), protein content (Reference Example 6), or the like.

#### (7) Preparation of FFA:

15

25

JO

In the present invention, FFA is prepared from the above-mentioned highly purified tetanus toxin. When the highly purified tetanus toxin used for preparation of FFA is prepared from intracellular tetanus toxin, it is first necessary to digest mildly or split the intracellular tetanus toxin with a protease, such as trypsin or chymotrypsin, so as to convert the toxin into a nicked form. Two functionally complementary fragments of tetanus toxin can be prepared by a method comprising the steps of splitting a disulfide bridge present in the N-terminal of the purified tetanus toxin in the nicked form by a reducing agent, and splitting non-covalent bonds between groups on the tetanus toxin molecule by a denaturing agent. Examples of reducing agents include conventional reducing agents, such as sodium thioglycolate, dithiothreitol (hereinafter referred to simply as "DTT"), glutathione, mercaptoethanol, hydrogen sulfide, sodium borohydride, sodium sulfide, ammonium sulfide and the like. As denaturing agents, conventional denaturing agents can be used. Examples of these agents include guanidine thiocyanate, guanidine hydrochloride, urea, sodium dodecyl sulfate and the like. In the present invention, DTT and urea are preferred. With respect to a preferred manner of the use of DTT, for example, the final concentration of DTT in a solution containing the toxin protein in an amount of from about 1 to about 10 mg/ml is generally in the range of from 10 to 200 mM, preferably from 50 to 150 mM, and the reaction is conducted at 15 to 35 °C for 20 to 180 minutes. With respect to a preferred manner of the use of urea, for example, the final concentration of urea in a solution containing the toxin protein in an amount of from about 1 to about 10 mg/ml is generally in the range of from 0.5 to 10 M, preferably from 1 to 5 M, and the reaction is conducted at 5 to 35 °C for 10 seconds to 15 minutes. Each of these reagents is added to the starting material so that the concentration of the reagent falls within the abovementioned respective concentration range. In the present invention, DTT is used in the form of a solution (see Reference Example 8; hereinafter, this solution is referred to as "DTT Tris buffer"), and the solution is added to the starting material in an amount about 5 to about 50 times by volume the amount of the starting material, to react DTT with tetanus toxin. Urea is used in the form of a saturated solution or directly in the form of crystals.

As a result of the above-mentioned treatments with DTT and urea, the whole tetanus toxin molecule in the nicked form is split to obtain a solution containing FFA. By diluting the solution containing FFA to thereby lower the concentration of urea, FFA can be obtained as a highly purified tetanus toxin fragment by fractionation or separation using an absorbance at 280 nm as an index (see Reference Example 7). The purification can be performed by, for example, a combined method using both density-gradient ultracentrifugation and equilibrium density-gradient ultracentrifugation (see Unexamined Japanese Patent Application No. 07-89951), SDS-PAGE (Sodium Dodecyl Sulfate-Polyacrylamide Gel Electrophoresis), gel filtration, membrane filtration, ion-exchange chromatography, high performance liquid chromatography and the like, By these purification methods, two fractions of different molecular weights, corresponding to two peaks appearing at 280 nm, are obtained, and FFA is found in the fraction of the larger molecular weight. This fraction containing FFA is used as an active component for an FFA tetanus vaccine. The whole tetanus toxin molecule can

be prepared according to the method described below (Reference Example 13). The molecular weight, antigenic specificity, amino acid sequence and the like of each of the whole tetanus toxin molecule and FFA can be determined by, for example, SDS-PAGE (Reference Example 10), a precipitation reaction in gel (Reference Example 11) and a method using a peptide sequencer (Reference Example 12).

#### (8) Stabilization of FFA:

In the FFA of the present invention, a whole or most of the fragment A region, which is the active site exhibiting the toxicity, is absent, so that the FFA of the present invention has no toxicity. Therefore, the FFA as such can be used as a toxoid without detoxification. However, for stabilizing the stereochemical structure of FFA as an antigen, it is preferred to perform a stabilization (fixation) of the tetanus toxin FFA. Examples of fixatives (fixing or stabilizing reagent) include conventional detoxifying agents, such as formalin, glutaraldehyde, \$\beta\$-propiolactone and the like. For example, when formalin is used as a fixative, it is preferred that the volume ratio of formalin to the FFA solution is approximately within the range of from 0.0004 to 0.7 % (v/v). The fixation temperature is approximately within the range of from 3 to 37 °C and the fixation time is approximately within the range of from 5 to 180 days. When there is a danger that the antigenecity of FFA is deteriorated by the fixation, the fixation conditions are rendered moderate by lowering the concentration of the fixative, lowering the fixation temperature or adding neutral amino acids, such as glycine and serine, or basic amino acids, such as lysine and arginine. When free formaldehyde remains in the solution after the fixation, if desired, it can be neutralized by addition of socium hydrogensulfite in an equivalent amount to the amount of the formaldehyde, or can 20 be removed by filtration using a membrane or by dialysis. After the fixation treatment, the FFA solution is stored at 4 °C for subsequent use as a bulk solution of tetanus toxin vaccine for preparing a tetanus vaccine. After the fixation treatment, the treated whole tetanus toxin molecule and treated FFA are referred to as a "whole tetanus toxin toxoid" and an "FFA toxoid", respectively.

#### 25 (9) Preparation of FFA tetanus vaccine:

The FFA toxoid bulk solution obtained in item (8) above can be diluted so as to obtain a vaccine comprising the FFA toxoid in an effective immunogenic amount. For example, the bulk solution can be diluted with an isotonic solution of salts, or with buffer or a medium for tissue culture so that the protein content of the vaccine becomes from 20 to 200 μg for a single-antigen toxoid, or 8 to 80 μg for an adsorbed toxoid.

When the bulk solution is diluted as mentioned above, a stabilizer for increasing the heat resistance of the vaccine or an adjuvant as a supplementary agent for increasing the immunopotency can be added to the vaccine solution. It is preferred that the stabilizer is added to the vaccine in an amount of from 0.01 to 10 % (w/v), and the adjuvant is added in an amount of from 0.1 to 50 mg per ml of the vaccine. Examples of stabilizers include saccharides, amino acids, gelatin hydrolyzate, human albumin and the like. Examples of adjuvants include gels capable of effecting sustained release of antigens, such as calcium phosphate, aluminum phosphate, aluminum sulfate, alumina, bentonite and the like; and antibody production inducing agents, such as muramylpeptide derivatives. Krestin, Picibanil and the like.

Subsequently, the single-antigen vaccine or adsorbed vaccine is dispensed into small containers, such as ampuls or vials. Then, the containers are sealed hermetically, for example, by fusion sealing, and the sealed vaccine is provided as a plain or adsorbed preparation. When the vaccine is lyophilized after dispensation, the vaccine can be provided as a lyophilized preparation. Further, the vaccine can be provided in the form of a combined vaccine preparation, such as a DT binary vaccine, a DPT ternary vaccine, a quaternary vaccine or the like.

Each of these preparations is subjected to various tests to verify the eligibility for use as a toxoid or a vaccine. That is, each of these preparations is subjected to various tests on effectiveness, safety and homogeneity in accordance with a relevant provision (such as a provision entitled "tetanus toxoid", a provision entitled "diphtheria-tetanus combined toxoid", or a provision entitled "diphtheria-pertussis-tetanus combined vaccine") in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Selbutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products), to thereby verify its eligibility for use as a vaccine. Only the verified preparations are put to practical use. With respect to the manner of administration, for example, a preparation is usually administrated by subcutaneous or intramuscular injection in an amount of 0.5 ml per person. In the case of a tyophilized preparation, before use, it is dissolved in sterile distilled water so as to obtain a solution having the original volume before tyophilization.

## (10) Measurement of immunopotency of FFA tetanus vaccine:

The immunopotency of FFA tetanus vaccine of the present invention is measured using immunized animals (guinea pigs or mice) by a potency assay using a challenge toxin of a known LD<sub>50</sub> (Median Lethal dose), or an assay of toxin-neutralizing activity of antisera, in accordance with the provision entitled "tetanus toxoid" or the provision entitled

"adsorbed tetanus toxoid" in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". In addition to the above-mentioned tests, in the present invention, the relative immunopotency of FFA to that of the whole tetanus toxoid is measured by performing a further potency assay using a challenge toxin, wherein the score method (Reference Example 15) is employed.

(11) Animal tests on the adverse side effects of FFA tetanus toxoid:

Animal tests on the side effects of the FFA tetanus vaccine of the present invention can be conducted in accordance with conventional methods. Examples of animal tests which can be employed for evaluating the adverse side effects of tetanus toxoid include the passive cutaneous anaphylaxis (PCA) test using rats which is based on an immediate type allergic reaction (Reference Example 17), the footpad reaction test using mice which is based on a delayed type allergic reaction (Relative Example 18), and the intradermal reaction test using guinea pigs (Reference Example 19) which test is based on a delayed type allergic reaction.

#### BEST MODE FOR CARRYING OUT THE INVENTION

Hereinbelow, the present invention will be described in more detail with reference to the following Examples and Reference Examples, but they should not be construed as limiting the scope of the present invention.

In the following Reference Examples, the guide-lines for carrying out the present invention are specifically shown.

[Reference Example 1] Isolation of a single colony of a C. tetani strain having high toxin-producing ability:

Colonies of <u>Q</u>, tetani Harvard A47 strain are formed on a plate of Zeissler's blood agar [prepared by adding glucose and defibrinated bovine blood to a commercially available non-modified agar medium in such amounts as would give a final glucose concentration of 2 % (w/v) and a final defibrinated bovine blood concentration of 20 % (v/v), followed by mixing], and the formed colonies are individually inoculated into a modified Latham medium (see Reference Example 3 below) and incubated to obtain cultures. With respect to each of the obtained cultures, the Lf value is measured in accordance with the method as described in Reference Example 5 below. From the above-mentioned colonies, the colony used for the culture having the highest Lf value is used as a Biken substrain of the <u>Q</u>, tetani Harvard A47 strain, which has high toxin-producing ability.

[Reference Example 2] Preparation of transformants having high toxin-producing ability for FFA:

A DNA of tetanus toxin gene [see EMBO JOURNAL, 5(10), 2495-2502, 1986 and Nucleic Acid Research 14(19), 7809-7812, 1986] is digested with the restriction enzymes, thereby obtaining a 2.7 kb DNA fragment (Styleso HI) coding for FFA. The obtained DNA fragment is inserted into and ligated to pSN508 (which is a vector capable of a large-quantity expression in <u>E. coli</u> (see U.S. Patent No. 4,703,005)] to obtain a recombinant expression vector. Then, the obtained recombinant expression vector is introduced into <u>E. coli</u> strain CSH26 to form transformants having high toxin-producing ability for FFA. When the production of the FFA is conducted by culturing the above-mentioned transformants, it is not necessary to perform the treatments described below, such as a protease digestion of the whole tetanus toxin molecule, and a treatment using dithiothreitol or urea, but purification is necessary.

## [Reference Example 3]

20

45

55

Composition of the modified Latham medium (per 1 liter of the medium):

Polypeptone	20 g
Bovine heart extract	10 g
Glucose	8.0 g
Sodium chloride	2.5 g
Magnesium sulfate (heptahydrate)	0.1 g
Cystine	0.125 µg
Calcium pantothenate	1.0 mg

#### (continued)

Uracil	1.25 mg						
Nicotinic acid	0.25 mg						
Thiamine	0.25 mg						
Riboflavin	0.25 mg						
Pyridoxine	0.25 mg						
Biotin	2.5 μο						
Vitamin B <sub>12</sub>	0.05 μg						
Folic acid	100 μg						
Iron(III) chloride (hexahydrate)	32 mg						
Iron sulfate (heptahydrate)	0.2 g						
(The pH was adjusted to 7.0 using 7N NaOH)							

[Reference Example 4] MLD (Minimum Lethal Dose):

10

15

20

25

35

0.1 to 0.5 ml of each of dilutions of the tetanus toxin-containing solution which have been prepared by successively diluting tetanus toxin at logarithmic intervals of 10<sup>0.5</sup> is individually injected subcutaneously or intramuscularly to OF1 mice (weighing 20 to 25 g) at the of the thigh of the left hind leg. MLD is determined, based on the dose (log. of dose)-response (time to death) curve [see "Proceedings of the 6th International Conference on Tetanus (Lyon, 1981)" pp. 21-32].

## [Reference Example 5] Lf unit (Unit of Flocculation):

The Lf value of a toxin solution can be measured by the Ramon's method. (Biken Journal, 7, 137-152, 1964). 1 Lf of the toxin, which is the amount of the toxin which reacts with 1 unit of the antitoxin, is measured. Also, the measurement of the above-mentioned Lf value can be conducted using SRID (Single Radial Immunodiffusion) (see Immunochemistry, 2, 235-254, 1965).

#### [Reference Example 6] Measurement of protein content:

The protein content is measured in accordance with the "modified method of Lowry et al." in which the color reaction of a protein and a phenol reagent is evaluated by colorimetry. Hereinafter, this method is simply referred to as a "phenol reagent method".

[Reference Example 7] Identification of protein fractions and comparison on protein concentrations between the protein fractions:

The identification of protein fractions and the comparison on protein concentrations between the protein fractions are conducted by measuring the absorbance of ultraviolet rays having a wave length of 280 nm (hereinafter, referred to as an "absorbance at 280 nm") of a sample.

## [Reference Example 8] Preparation of a DTT-Tris buffer (100 mM):

A DTT-Tris buffer is prepared by mixing 50 mM tris(hydroxymethyl)aminomethane-HCl (hereinafter, simply referred to as "Tris"), 1 mM ethylenediaminetetraacetate-4 Na (hereinafter, simply referred to as "EDTA") and 100 mM DTT. The pH of the DTT-Tris buffer is adjusted to 8.2 using 1/10 M HCl.

## [Reference Example 9] Preparation of a phosphate buffer:

A phosphate buffer is prepared by mixing equal molar amounts of disodium monohydrogenphosphate and potassium dihydrogenphosphate solutions. The amounts of the solutions to be mixed are appropriately chosen so that the resultant phosphate buffer has a desired pH value.

[Reference Example 10] Measurement of the molecular weights of proteins by using SDS-PAGE:

In the SDS-PAGE, an SDS-PAGE gel having a gel content of 7.5 % (w/v), 7.0 % (w/v) (containing 2M urea), 5.0 % (w/v) or the like can be used. As a buffer solution, for example, 10 mM Tris-77 mM glycine buffer (pH 8.6) can be used. After the electrophoresis, the gel is stained using Coomassie brilliant blue. The molecular weight of each of the proteins is individually determined from the ratio of the migration distance of the sample protein to the migration distance of the marker dye or the protein having known molecular weight. As a result of the measurements conducted in accordance with the above method, it is found that the molecular weights (x 10<sup>4</sup>) of the FFA and the whole tetanus toxin molecule are 100,000 and 150,000, respectively.

[Reference Example 11] Determination of the antigenic specificity by using double immunodifusion:

The antigenic specificity is determined by the method of Ouchterlony using 1 % (w/v) agarose in 50 mM Tris-0.6 M Glycine buffer (containing 1 mM EDTA; pH 8.5) and horse anti-tetanus toxin serum from which nonspecific antibodies are removed. A cross-reaction of antigenicity is observed between the FFA and the whole tetanus toxin molecule.

(Reference Example 12) Determination of the amino acid sequence of the FFA:

10

The determination of the amino acid sequence of the FFA is conducted using an automatic amino acid sequencer, such as Applied Biosystem Procise Type 492 manufactured and sold by Perkin Elmer, U.S.A. The FFA obtained in Example 1 below has N-terminal amino acid sequence (7) of Fig. 2(a), and the FFA obtained in Example 7 below has N-terminal amino acid sequence (4) of Fig. 2(a). Further, by appropriately choosing the conditions for cultivation of Q. tetani, an FFA having N-terminal amino acid sequences (8) of Fig. 2(a) can be obtained. FFA's respectively having N-terminal amino acid sequences (1) to (3) and (6) of Fig. 2(a) can be prepared from the intracellular tetanus toxin by appropriately choosing the conditions for digesting the intracellular tetanus toxin molecule with trypsin to convert the toxin molecule to a nicked form thereof, such as an enzyme concentration, a reaction time and a reaction temperature. An FFA preparation having N-terminal amino acid sequence (5) of Fig. 2(a) can be prepared by digesting the intracellular tetanus toxin molecule with chymotrypsin to convert the toxin molecule to a nicked form thereof. Thus, in the present invention, 8 different types of FFA's respectively having N-terminal amino acid sequences (1) to (8) of Fig. 2(a) can be obtained. These 8 types of FFA's may be used as an active component of a tetanus vaccine individually or in combination.

[Reference Example 13] Determination of the isoelectric point of FFA:

The isoelectric point of FFA is determined by an isoelectric focusing method using a commercially available gel, for example, a gel manufactured and sold under the tradename "Phast Gel IEP 3-9" by Pharmacia Biotech, Sweden. As a result of the measurements conducted in the Examples in accordance with the above method, it was found that the FFA of the present invention has an isoelectric point within the range of 7.25 ± 0.5.

40 [Reference Example 14] Preparation of the whole tetanus toxin molecule:

The seed culture of the <u>C. tetani</u> strain obtained in Reference Example 1 is inoculated into a culture medium described in Reference Example 3 for 44 hours and the bacterial cells are harvested by centrifugation at 10,000 x g at 4 °C for 25 minutes. 1 M NaCl solution containing 0.1 M sodium citrate is added in an amount of 1/30 volume of the cell culture to extract the intracellular toxin by gentle agitation. The resultant mixture is stirred at 4 °C overnight to extract tetanus toxin, and then is centrifuged at 10,000 x g at 4 °C for 30 minutes to remove cells and cell debris. Using the resultant supernatant as a starting material, the toxin is purfied in substantially the same manner as in Example 1 below to obtain a purified whole tetanus toxin preparation.

(Reference Example 15) Score method for evaluating immunopotency:

Relative potency of tetanus toxoid is evaluated using a score method. Illustratively stated, animals for immunological experiment, which have been injected with tetanus vaccine, are challenged with toxin, and observed over a week for the symptoms of tetanus. The severity of the symptons was evaluated in accordance with the following criteria by the score method:

	Results	Score
5	The animal dies on the 1st day:	0
	The animal dies on the 2nd day:	1
	The animal dies on the 3rd day:	2
10	The animal dies or exhibits serious symptoms (such as a tonic convulsion, a difficulty in walking and a respiratory distress) between the 4th and 7th day:	3
	The animal survives through one week with slight symptoms [such as a local paralysis of the abdominal muscle on a side opposite to the side on which the injection had been made (this symptom is checked by observing the animal hung by its tail)]:	4
15	The animal survives through one week without any symptom:	8

The obtained scores are analyzed by a computer using a software designed for statistical analysis for the parallelline assay, in which the correlation analysis of the scores is conducted in terms of uniformity, linearity and parallelity to evaluate the relative immunopotency of the tetanus toxoid to that of the standard tetanus whole toxin toxoid of a known international units.

[Reference Example 16] Intradermal reaction using Guinea pigs:

25

Three groups of guinea pigs are sensitized by intramuscular injection with 1 ml of tetanus vaccine (10 µg protein/ml) per 1 guinea pig, wherein the above-mentioned three groups of guinea pigs are sensitized with (1) commercially available partially purified whole toxin toxoid, (2) purified whole toxin toxoid and (3) FFA vaccine, respectively. After 4 weeks from the sensitization, the back of each of the guinea pigs is shaved and then, the guinea pigs are individually injected intradermally with 0.1 ml of the above-mentioned tetanus toxoid onto the back thereof. The protein concentration of the tetanus toxin solution is varied (32.0, 10.0 and 3.2 µg) depending on the group to which a guinea pig belongs. 24 hours after the injection, with respect to each of the guinea pigs, the portion which has been injected is examined to see whether or not a skin reaction, an erythema, an induration and/or a necrosis occurs. When the occurrence of an erythema is observed, the diameter of the erythema is measured.

35

### Example 1

(1) Production and purification of the whole tetanus toxin molecule (nicked form)

Into each of 20 tubes (diameter: 6 cm; height: 38 cm) containing 450 ml of a modified Latham medium (see Reference Example 3), 5 ml of the seed culture of a Biken substrain of the <u>C</u>, tetani Harvard A47 strain (see Reference Example 1) was inoculated. The tubes with loose cotton plugs were incubated at 35 °C for 5 days until the cultures became clear. These cultures were centrifuged at 10,000 x g at 4 °C for 30 minutes to obtain clean culture supernatants. 8.5 liters of the culture supernatants thus obtained as starting materials were filtered and used for purification of whole tetanus toxin molecules (nicked form).

A saturated solution (at 25 °C) of ammonium sulfate (pH 7.0) was added to and mixed with the starting material in an ice-water beth to salt out a fraction having an ammonium sulfate saturation of 20 % to 40 %. The obtained fraction was suspended in 65 ml of 0.06 M phosphate buffer (pH 7.5, 4 °C) (see Reference Example 9) to obtain a suspension having an ammonium sulfate saturation of 40 %. The obtained suspension was subjected to centrifugation at 15,000 x g at 4 °C for 30 minutes to obtain a precipitate. The obtained precipitate was washed by resuspending the precipitate in 22 ml of the above-mentioned phosphate buffer, and the resultant was subjected to centrifugation under the same centrifugation conditions as mentioned above. The washed precipitate was dissolved in 22 ml of 0.1 M phosphate buffer (pH 7.5, 4 °C) and subjected to ultracentrifugation at 100,000 x g at 4 °C for 2 hours to remove the precipitated residue, thereby obtaining 20 ml of a supernatant. The obtained supernatant was filtered through Acrodisc membrane (pore diameter: 0.2 µm) (manufactured and sold by Gelman Co. Ltd., Germany), and the resultant filtrate of partially purified toxin was subjected to gel filtration by using Ultrogel AcA 34 column (inner diameter: 2.5 cm, length: 100 cm) (manufactured and sold by LKB-Pharmacia, Sweden) equilibrated with 0.1 M phosphate buffer (pH 7.5). In the gel filtration, elution was carried out at 4 °C using the above-mentioned phosphate buffer (flow rate: 9 ml/hr), and the resultant eluate

was fractioned into 1 ml fractions. With respect to each of the fractions, an absorbance at 280 nm (see Reference Example 7) was measured. The fractions having a high absorbance were pooled, thereby obtaining a gel filtration eluate in a total volume of 5 ml.

With respect to the obtained eluate, the measurement of the protein content in accordance with the phenol reagent method (see Reference Example 6), the measurement of MLD per 1 mg of protein (see Reference Example 4) and the measurement of Lf per 1 mg of protein (see Reference Example 5) were conducted. As a result, the protein content of the eluate was 60 mg/ml, Lf was 400 and MLD was 3.5 x 10<sup>7</sup>.

Further, 0.2 ml of the eluate was subjected to high performance liquid chromatography (HPLC) using TSK G3000 SW column (inner diameter: 0.75 cm, length: 60 cm) (manufactured and sold by Tosoh Corp., Japan) equilibrated with 0.1 M phosphate buffer (pH 6.8), in which elution was carried out using the above-mentioned phosphate buffer (flow rate: 0.6 ml/minute) to thereby obtain fractions. The absorbance at 280 nm of each of the fractions was measured. As a result, a single sharp peak was observed, which indicates that the whole tetanus toxin molecule was highly purified. In the preparation of FFA described below, the eluate obtained above was used as a solution of a highly purified entire length tetanus toxin molecule (nicked form) (i.e., a highly purified tetanus toxin solution).

### (2) Preparation of FFA

15

18 ml of a DTT-Tris buffer (see Reference Example 8) was added to 2 ml of the highly purified tetanus toxin solution, followed by mixing. The resultant mixture was reacted at 25 °C for 60 minutes to reduce the disulfide bridge present in the whole tetanus toxin molecule. The resultant mixture was treated with urea by adding 4.8 g of a solid urea to the mixture, followed by mixing to dissolve the solid urea in the mixture (final urea concentration: 4 M). To the resultant was added 20 ml of 50 mM Tris buffer (containing 0.6 M glycine, 1 mM EDTA and 1 mM DTT; pH 8.5) and the resultant mixture was condensed using Amicon Ultra-filtration System, thereby obtaining 3 ml of a condensate. The obtained condensate was subjected to gel filtration by using Ultrogel AcA 44 column (inner diameter: 1.5 cm, height: 90 cm) equilibrated with 50 mM Tris buffer (containing 0.6 M glycine, 1 mM EDTA and 1 mM DTT and 2 M urea; pH 8.5). In the gel filtration, elution was carried out using the above-mentioned 50 mM Tris buffer (flow rate: 5 ml/hr) and the resultant eluate was fractioned into 1.2 ml fractions. With respect to each of the fractions, the absorbance at 280 nm was measured. As a result, two peaks (peak 1 and peak 2) were observed. From the obtained fractions including two fractions each exhibiting a peak at 280 nm (i.e., a peak 1 fraction and a peak 2 fraction, wherein the peak 1 fraction was obtained earlier than the peak 2 fraction), a set of 5 fractions (total amount: 6 ml) successively obtained starting from the peak 2 fraction were collected to obtain a collected fraction 1 and a collected fraction 2, respectively.

Each of the highly purified tetanus toxin solution, the collected fraction 1 and the collected fraction 2 was subjected to SDS-PAGE (see Reference Example 8) for determination of the approximate molecular weight and to gel precipitation reaction (see Reference Example 9) for determination of the antigenicity. As a result, the molecular weights of the purified tetanus toxin, the collected fraction 1 and the collected fraction 2 were approximately 150,000, 100,000 and 50,000, respectively. With respect to the antigenicity, the cross-reaction of the antigenicity was observed between the highly purified tetanus toxin solution and each of the collected fraction 1 and the collected fraction 2, whereas no cross-reaction was observed between the collected fraction 1 fraction and the collected fraction 2, which indicates that these two types of collected fractions had completely different antigenicities. Further, the protein contents of the collected fraction 1 and the collected fraction 2 were determined by the phenol reagent method. The protein contents of the collected fraction 1 and the collected fraction 2 were 15 mg/ml and 8 mg/ml, respectively. From the above results, it was confirmed that the collected fraction 1 contains FFA. In the operations described below, the collected fraction 1 was used as an FFA solution.

## (3) Stabilization of the FFA

4 ml of the FFA solution was dialyzed against 1/15 M phosphate buffer (pH 7.8) at 4 °C overnight. After completion of the dialysis, the above-mentioned phosphate buffer was added to and mixed with the dialyzed FFA solution to thereby obtain a solution having a total volume of 380 ml. 20 ml of 500 mM fysine solution was added to the above-mentioned FFA solution so that the protein content of the FFA solution became 600 μg/ml. To the resultant FFA solution was added formalin in an amount such that the final formalin concentration became 0.2 % (v/v), and the resultant mixture was subjected to incubation at 37 °C for 14 days to stabilize the FFA. Then, the stabilized FFA was dialyzed against a 0.85 % (w/v) NaCl solution at 4 °C overnight to remove formaldehyde and lysine, and the dialyzate was filtered through Acrodisc membrane (pore diameter: 0.22 μm) for sterilization, thereby obtaining 380 ml of a filtrate. The obtained filtrate was stored at 4 °C, and was used as a bulk FFA tetanus vaccine solution described below.

### (4) Preparation of a sample FFA tetanus vaccine

The bulk FFA tetanus vaccine solution was diluted with a 0.85 % (w/v) NaCl solution so as to obtain a diluted solution having a final protein concentration of 50 µg/ml. An equivolume of Al(OH)<sub>3</sub> gel suspension [Al(OH)<sub>3</sub> content: 2 mg/ml] was added to the obtained diluted solution, followed by mixing. The resultant mixture was allowed to stand at 4 °C overnight so that the FFA was adsorbed on the Al(OH)<sub>3</sub> gel, thereby obtaining a sample vaccine. With respect to the obtained sample vaccine, the activities thereof (immunopotency) and the safety thereof (toxicity or adverse side effects) were evaluated as described below. (5) Evaluation of the immunopotency of the sample FFA tetanus vaccine

The evaluation of the immunopotency of the sample FFA tetanus vaccine was conducted by experiments using mice. As a control, another vaccine was prepared in substantially the same manner as in the items (3) and (4) above. except that the solution of the whole tetanus toxin molecule prepared in Reference Example 14 was used. With respect to each of the sample vaccine and the control vaccine, serial 2.5-fold dilution with a 0.85 % (w/v) NaCl solution was conducted to obtain dilutions having different dilution ratios, which were administered to mice as described below, wherein at least three dilutions had dilution ratios such that the dilutions exhibited dose-response relationships falling within the linear region of the dose-response curve. Using the obtained vaccine dilutions (i.e., sample vaccine dilutions and control vaccine dilutions), the immunization of mice was conducted as follows. The sample vaccine dilutions (each having the amount of 0.5 ml) were, respectively, administered to 10 randomly selected ddy/s female mice (each weighing 22 to 26 g) by subcutaneous injection to the inside of the thigh of the left hind leg. Four weeks after the injection, each of the immunized mice was challenged with 100 LD50 standard toxin (Lot TA-48) (provided by the National Institute of Health of Japan) by subcutaneous injection. The above operations were also conducted using the control vaccine dilutions instead of the sample vaccine dilutions. After the above operations, observations were made over a week as to whether or not the mice were alive, and as to the symptoms of the mice which were alive. Results of the observations were evaluated by the score method (see Reference Example 15). The obtained scores were analyzed with respect to variance and correlation by a computer using a software for the statistical analysis. From the results of the statistical analysis, the relative immunopotency of the sample FFA tetanus vaccine (the ratio of the immunopotency of the sample vaccine relative to the immunopotency of the vaccine comprising the whole tetanus toxin toxoid, wherein the immunopotency of the control vaccine is defined as 1.0) was calculated. The above experiment was repeated four times, and the obtained values of the relative immunopotency were statistically analyzed by a computer. Results are shown in Table 1. The immunopotency of the sample FFA tetanus vaccine was substantially the same as that of the control vaccine comprising the whole tetanus toxin toxoid.

(5) Experiments using guinea pigs to evaluate the degree of adverse side reactions caused by the intradermal reaction of the sample FFA tetanus vaccine.

The intradermal reactions were conducted using guinea pigs (std. Hartley, weighing 300 to 350 g. 5 weeks old, female) (obtained from Japan SLC, Inc., Japan) in accordance with the method described in Reference Example 16. The sensitization of the guinea pigs was conducted as follows. As antigens for sensitizing the guinea pigs, use was made of the sample FFA tetanus vaccine (FFA), a commercially available tetanus toxoid presumably containing a whole tetanus toxin toxoid (conventional toxoid) and the vaccine comprising the purified whole tetanus toxin toxoid (whole toxin toxoid). Each of these antigens was diluted using a 0.85 % (w/v) NaCl solution so that the final protein concentration and the final  $A(OH)_3$  concentration became 10  $\mu$ g/ml and 0.2  $\mu$ g/ml, respectively, to thereby obtain three types of antigen dilutions. The guinea pigs were randomly divided into nine groups each consisting of three guinea pigs, and the above-obtained three types of the antigen dilutions were, respectively, administered to three guinea pigs of each of the nine groups. After completion of the sensitization period (4 weeks), the sensitized guinea pigs were challenged by the above-mentioned antigens by the following method. With respect to each of the above-mentioned antigens, three types of dilutions thereof respectively having final protein concentrations of 3.2, 1.0 and 0.32 µg/ml were prepared using a 0.85 % (w/v) NaCl solution. The resultant nine types of dilutions (consisting of three types of dilutions of the FFA, three types of dilutions of the conventional toxoid and three types of dilutions of the whole toxin toxoid) were administered to the guinea pigs so that the guinea pigs belonging to the same group took the administration of the same type of dilution, wherein the dose of each of the dilutions was 0.1 ml. As a control, 0.1 ml of a 0.85 % (w/v) NaCl solution was intradermally injected to each of three guinea pigs which had respectively been sensitized with the above-mentioned antigens in substantially the same manner as mentioned above. The results are shown in Table 2. With respect to each of the guinea pigs which had taken the administration of the sample FFA tetanus vaccine, the occurrence of the intradermal reaction was either undetectable or markedly slight as compared to that of the guinea pigs which had taken the administration of the conventional vaccine and the guinea pigs which had taken the administration of the vaccine comprising the whole tetanus toxin toxoid.

#### Example 2

#### (1) Preparation of the bulk FFA tetanus vaccine solution

0.5 Liter of a seed culture of a Biken substrain of <u>C</u>. tetani Harvard A47 strain was inoculated in 80 liters of the modified Latham medium contained in a stainless steel tank having a volume of 100 liters (diameter: 60 cm, height: 50 cm). The tank was sealed by means of a silicone sheet, and the seed culture was incubated at 35 °C for 6 days to thereby obtain a culture. The obtained culture was filtered through a celite-filter paper for sterilization, thereby obtaining 75 liters of a filtrate. The obtained filtrate was concentrated using the "pericon cassette system" (manufactured and sold by Millipore, U.S.A.), thereby obtaining 7 liters of a condensate. Using the obtained condensate as a starting material, the purification of the whole tetanus toxin molecule, the preparation of the FFA and the stabilization of the FFA were performed in substantially the same manner as in Example 1, thereby obtaining 450 ml of a bulk FFA tetanus vaccine solution having a protein concentration of 600 μg/ ml.

### (2) production of an FFA tetanus plain vaccine preparation

The bulk FFA tetanus vaccine solution obtained above was diluted using 1/75 M phosphate buffer (pH 6.5) so that the final protein concentration of the vaccine preparation would become 60 µg/ml. To the resultant dilution were individually added sucrose, L-arginine and Haemaccel (manufactured and sold by Hoechst Aktiengesellschaft, Germany) in this order in amounts such that the final concentrations of sucrose, L-arginine and Haemaccel became 3 % (w/v), 1 % (w/v) and 2 % (w/v), respectively, followed by mixing to obtain a single-antigen vaccine preparation. The obtained preparation was dispensed in glass vials each having a volume of 1 ml, so that each vial contained 0.6 ml of the preparation, and then, the vials were sealed. The obtained single-antigen vaccine preparation was subjected to various tests in accordance with a provision entitled "tetanus toxoid" in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". As a result, the obtained preparation was verified as a qualified vaccine.

### Example 3

## Production of an adsorbed FFA tetanus vaccine preparation

The bulk FFA tetanus vaccine solution obtained in Example 2 was diluted using 1/40 M phosphate buffer (pH 6.0) so that the final protein concentration of the vaccine preparation became 60 µg/ml. To the resultant dilution was added an aluminum phosphate gel in an amount such that the final aluminum phosphate gel concentration of the vaccine preparation became 0.2 ml/ml, thereby obtaining a mixture. The obtained mixture was stirred at 4 °C for 5 hours so as to adsorb the FFA on the aluminum phosphate gel. The resultant mixture was subjected to centrifugation at 2000 rpm for 20 minutes at 4 °C to collect the gel. The collected gel was suspended in 1/75 M phosphate buffer (pH 6.5). To the resultant suspension were added sucrose, L-arginine and Haemaccel (manufactured and sold by Hoechst Aktiengesellschaft, Germany) in this order in amounts such that the final concentrations of sucrose, L-arginine and Haemaccel became 3 % (w/v), 1 % (w/v) and 2 % (w/v), respectively, followed by mixing to obtain an adsorbed FFA tetanus vaccine preparation. The obtained preparation was dispensed in glass vials having a volume of 1 ml so that each vial contained 0.6 ml of the preparation, and then, the vials were sealed. The obtained adsorbed FFA tetanus vaccine preparation was subjected to various tests in accordance with a provision entitled "adsorbed tetanus toxoid" in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". As a result, the obtained preparation was verified as a qualified vaccine.

### Example 4

50

Production of an adsorbed DPT combined vaccine preparation using an FFA tetanus vaccine

An adsorbed FFA vaccine was prepared in substantially the same manner as in Example 3, except that the final protein concentration of the adsorbed FFA tetanus vaccine was changed to 180 µg/ml. An adsorbed diphtheria toxoid and an adsorbed pertussis vaccine were individually prepared so that each of the toxoid concentration and the vaccine concentration became three times that of the working concentration. The adsorbed FFA tetanus vaccine, the adsorbed diphtheria toxoid and the adsorbed pertussis vaccine were mixed together to obtain an adsorbed DPT combined vaccine preparation. The obtained preparation was dispensed in glass vials each having a volume of 10 ml so that each vial contained 10 ml of the preparation, and then, the vials were sealed. The adsorbed DPT combined vaccine preparation was subjected to various tests in accordance with a provision entitled "adsorbed diphtheria-pertussis tetanus"

combined vaccine" in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". As a result, the obtained preparation was verified as a qualified combined vaccine.

#### 5 Example 5

Production of an adsorbed DT combined vaccine preparation using an FFA tetanus vaccine

An adsorbed FFA tetanus vaccine was prepared in substantially the same manner as in Example 3, except that the final protein concentration of the adsorbed FFA tetanus vaccine was changed to 120 µg/ml. An adsorbed diphtheria toxoid was prepared so that the toxoid concentration became two times that of the working concentration. The adsorbed FFA tetanus vaccine and the diphtheria toxoid were mixed together to obtain an adsorbed DPT combined vaccine preparation. The obtained preparation was dispensed in glass vials each having a volume of 1 ml so that each vial contained 0.6 ml of the preparation, and then, the vials were sealed. The obtained adsorbed DT combined vaccine preparation was subjected to various tests in accordance with a provision entitled "adsorbed diphtheria-tetanus combined vaccine" in the Notification No. 217 of the Japanese Ministry of Health and Welfare: "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". As a result, the obtained preparation was verified as a qualified combined vaccine.

## e Example 6

Production of a dried FFA tetanus vaccine preparation

An FFA tetanus vaccine preparation was prepared in substantially the same manner as in Example 2. The obtained FFA tetanus vaccine preparation was dispensed in glass vials each having a volume of 1 ml so that each vial contained 0.6 ml of the preparation, followed by freeze-drying to obtain a dried FFA tetanus vaccine preparation. Then, the vials were sealed. One of the vials was unsealed and the dried FFA tetanus vaccine preparation was dissolved by sterilized distilled water so as to obtain 0.6 ml of vaccine solution, and the obtained vaccine solution was subjected to various tests in accordance with a provision entitled "tetanus toxoid" in the Notification No. 217 of the Japanese Ministry of Health and Welfare "Seibutsugakuteki Seizai Kijun (Minimum Requirements for Biological Products)". As a result, the obtained preparation was verified as a qualified combined vaccine.

#### Example 7

Production of a sample FFA tetanus vaccine and evaluation of the immunopotency thereof

The production of the vaccine using the extracellular toxin and the evaluation of the immunopotency of the produced vaccine were conducted in substantially the same manner as in Example 1, except that the conditions employed were changed as follows.

The time for culturing the seed culture of <u>C. tetani</u> at 35 °C was changed to 6 days. The preparation of the FFA from the solution of the whole tetanus toxin molecule (nicked form) obtained by gel filtration using Ultrogel AcA 34 column was conducted as follows. A DTT-Tris buffer (see Reference Example 8) was added to the above-mentioned solution of the whole tetanus toxin molecule, followed by mixing. Then, the reaction was performed at 25 °C for 60 minutes to reduce the disulfide bridge present in the toxin molecule. Subsequently, the resultant reaction mixture was treated with urea by addition of a solid urea in an amount such that the final urea concentration became 4 M. The reaction mixture was applied to PD10 column (manufactured and sold by Pharmacia Biotech, Sweden) equilibrated with the Buffer A (0.2 mM Tris-HCl containing 2 M urea solution and 1 mM DTT; pH 7.0) and the elution was carried out using the above-mentioned Buffer A to replace the DTT-Tris buffer in the reaction mixture with the Buffer A. The resultant eluate containing dissociated toxin was subjected to column chromatography using Mono Q column equilibrated with Buffer A, wherein the elution was carried out using FPLC (manufactured and sold by Pharmacia Biotech, Sweden) and Buffer B (formed by adding NaCl to Buffer A, wherein the NaCl concentration is increased by a linear gradient of from 0 to 0.5 M). With respect to the obtained eluate, analysis was made in the same manner as in Example 1. As a result, it was found that, among the fractions of the eluate exhibiting a peak at 280 nm, the fraction obtained earliest was the FFA.

The stabilization of the FFA was conducted by incubating the FFA solution in a mixture of 0.067 M phosphate buffer (Na-K, pH 7.8) containing 0.2 % (v/v) of formalin, and 0.025 M lysine at 35 °C for 2 weeks. The obtained stabilized FFA was used to prepare the FFA tetanus vaccine.

The evaluation of the immunopotency of the sample FFA tetanus vaccine was conducted by 4 sets of an experiment

using mice in substantially the same manner as in item (6) of Example 1. Results are shown in Table 3. As can be clearly seen from Table 3, the immunopotency of the sample FFA tetanus vaccine had substantially the same level as that of the control vaccine comprising the whole tetanus toxin toxoid (i. e., a conventional tetanus toxoid).

Table 1

Sample toxoid	Relative immunopotency	Fiducial limit (p = 0.95)				
Purified whole toxin toxoid	1.0					
FFA	0.970	0.636-1.478				

Table 2

10

15

25

30

35

45

50

55

Amount of antigen admini	stered	Antigen used for sensitization and the degree of intradermal reaction								
by intradermal injection (µg)		Conven- tional toxoid	Purified whole teta- nus toxoid	FFA						
Conventional	3.2	+6	+6	+3						
toxoid	1.0	+6	+5	+2						
	0.32	+5	+5	+1						
Purified	3.2	<b>+</b> 6	+6	+1						
whole tetanus	1.0	+4	+5	+1						
toxoid	0.32	+4	+4	. *0						
FFA	3.2	+5	+5	+1						
	1.0	+3	+3	*0						
	0.32	+1	+2	*0						
Control	0	*.0	*0	*0						

Conventional toxoid : Commercially available tetanus toxoid

Purified whole tetanus toxoid : Vaccine comprising a whole tetanus toxin toxoid

FFA: Tetanus vaccine comprising the FFA

The degree of intradermal reaction is shown, using an indication selected from seven indications (\*0) to (+6), in accordance with the following criteria, based on the size (E) of the erythema wherein E is a value of the formula:

major diameter (mm) minor diameter (mm) of the erythema x of the erythema

\*0 :  $(0 \le E < 1)$ , +1 :  $(1 \le E < 20)$ , +2 :  $(20 \le E < 40)$ ,

 $+3:(40 \le E < 60), +4:(60 \le E < 80),$ 

+5: (80  $\leq$  E < 100), and +6: (100  $\leq$  E).

Table 3

Sample toxoid	Relative immunopotency	Fiducial limits (p = 0.95)
Purified whole toxin toxid	1.0	
FFA	1.158	0.563-2.382

0

# SEQUENCE LISTING

5	JEU	י עד	NO .	; 1											
	SEQUENCE LENGTH : 1315														
	SEQUENCE TYPE : amino acid														
10	TOPO	oLoc'	Y : 1	line	ar										
	MOLE	ECULI	E TYP	PE :	pep	tide									
15	SEQ	JENCE	E DES	SCRIE	TIO	4									
	Met	Pro	Ile	Thr	Ile	Asn	Asn	Phe	Arg	Туг	Ser	Asp	Pro	Val	Asr
20	1				5					10					15
	Asn	Asp	Thr	Ile	Ile	Met	Met	Glu	Pro	Pro	Tyr	Cys	Lys	Gly	Leu
					20					25					30
25	Asp	Ile	Tyr	Туг	Lys	Ala	Phe	Lys	Ile	Thr	Asp	Arg	Ile	Тгр	Ile
					35					40					45
30	Val	Pro	Glu	Arg	Туг	Glu	Phe	Gly	Thr	Lys	Pro	Glu	Asp	Phe	Asn
					50					55					60
	Pro	Pro	Ser	Ser	Leu	Ile	Glu	Gly	Ala	Ser	Glu	Tyr	Туг	Asp	Pro
35					65					70					75
	Asri	Tyr	Leu	Arg	Thr	Asp	Ser	Asp	Lys	qeA	Arg	Phe	Leu	Gln	Thr
40					80					85					90
	Met	Val	Lys	Leu	Phe	Asn	Arg	Ile	Lys	Asn	Asn	Val	Ala	Gly	Glu
					95					100					105
45	Ala	Leu	Leu	Asp	Lys	Ile	Ile	Asn	Ala	Ile	Pro	Tyr	Leu	Gly	Asn
					110					115					120
50	Ser	Tyr	Ser	Leu	Leu	Asp	Lys	Phe	Asp	Thr	Asn	Ser	Asn	Ser	Val
					125					130					135

	Ser	Phe	Asn	Leu	Leu	Glu	Gln	Asp	Pro	Ser	Gly	Ala	Thr	Thr	Lys
5					140					145					150
	Ser	Ala	Met	Leu	Thr	Asn	Leu	Ile	Ile	Phe	Gly	Pro	Gly	Pro	Val
					155					160					165
10	Leu	Asn	Lys	Asn	Glu	Val	Arg	Gly	Ile	Val	Leu	Arg	Val	Asp	Asn
					170					175					180
15	Lys	Asn	Tyr	Phe	Pro	Cys	Arg	Asp	Gly	Phe	Gly	Ser	Ile	Met	Gln
					185					190					195
	Met	Ala	Phe	Cys	Pro	Glu	Tyr	Val	Pro	Thr	Phe	Asp	Asn	Val	Ile
20					200					205					210
	Glu	Asn	Ile	Thr	Ser	Leu	Thr	Ile	Cly	Ĺys	Ser	Lys	Tyr	Phe	Gln
					215					220					225
25	Asp	Pro	Ala	Leu	Leu	Leu	Met	His	Glu	Leu	Ile	His	Val	Leu	His
					230					235					240
30	Gly	Leu	Туг	Gly	Met	Gln	Val	Ser	Ser	His	Glu	Ile	Ile	Pro	Ser
					245					250					255
	Lys	Gln	Glu	Ile	Tyr	Met	Gln	His	Thr	Tyr	Pro	Ile	Ser	Ala	Glu
J5					260					265					270
	Glu	Leu	Phe	Thr	Phe	Gly	Gly	Gln	Asp	Ala	Asn	Leu	Ile	Ser	Ile
40					275					280					285
	Asp	Ile	Lys	Asn		Leu	Tyr	Glu	Lys	Thr	Leu	Asn	Asp	Туг	Lys
					290					295					300
45	Ala	Ile	Ala	Asn	Lys	Leu	Ser	Gln	Val	The	Ser	Cys	Asn	Asp	Pro
					305					310					315
60	Asn	Ile	Asp	Ile	Asp	Ser	Tyr	Lys	Gln	Ile	Tyr	Gln	Gln	Lys	Туг
50					320					325					330

	Gln	Phe	Asp	Lys	Asp	Ser	Asn	Gly	Gln	Tyr	Ile	Val	Asn	Glu	Asp
5					335					340					345
•	Lys	Phe	Gln	Ile	Leu	Tyr	Asn	Ser	Ile	Met	Tyr	Gly	Phe	Thr	Glu
					350					355					360
10	Ile	Glu	Leu	Gly	Lys	Lys	Phe	Asn	Ile	Lys	Thr	Arg	Leu	Ser	Tyr
					365					370					375
15	Phe	Ser	Met	Asn	His	Asp	Pro	Val	Lys	Ile	Pro	Asn	Leu	Leu	Asp
					380					385					390
	Asp	Thr	Ile	Tyr	neA	qeA	Thr	Glu	Gly	Phe	Asn	Ile	Glu	Ser	Lys
20					395					400				•	405
	Asp	Leu	Lys	Ser	Glu	Tyr	Lys	Gly	Gln	Asn	Met	Arg	Val	Asn	Thr
25					410					415					420
	Asn	Ala	Phe	Arg	Asn	Val	Asp	Cly	Ser	Cly	Leu	Val	Ser	Lys	Leu
					425					430					435
30	Ile	Gly	Leu	Cys	Lys	Lys	Ile	Ile	Pro	Pro	Thr	Asn	Ile	Arg	Glu
					440					445					450
35	Asn	Leu	Tyr	Asn	Arg	Thr	Ala	Ser	Leu	Thr	Asp	Leu	Gly	Gly	
					455					460					465
	Leu	Cys	Ile	Ĺys	Ile	Lys	Asn	Clu	Asp	Leu	Thr	Phe	Ile	Ala	Glu
40					470					475					480
	Lys	Asn	Ser	Phe	Ser	Glu	Glu	Pro	Phe	Gln	Asp	Glu	Ile	Val	
45		*			485					490					495
	Tyr	Asn	Thr	Lys	Asn	Lys	Pro	Leu	Asn	Phe	Asn	Tyr	Ser	Leu	Asp
					500					505					510
50	Lys	Ile	Ile	Val	Asp	Tyr	Asn	Leu	Gl'n	Ser	Lys	Ile	Thr	Leu	Pro
,					515					520					525

	Asn	Asp	Arg	Thr	Thr	Pro	Val	Thr	Lys	Gly	Ile	Pro	Tyr	Ala	Pro
5					530					535					540
	Glu	Tyr	Lys	Ser	Asn	Ala	Ala	Ser	Thr	Ile	Glu	Ile	His	Asn	Ile
					545					550					555
10	Asp	Asp	Asn	Thr	Ile	Tyr	Gln	Tyr	Leu	Tyr	λla	Gln	Lys	Ser	Pro
•					560					565					570
15	Thr	Thr	Leu	Gln	Arg	Ile	Thr	Met	Thr	Asn	Ser	Val	Asp	Asp	Ala
					575					580					585
	Leu	Ile	Asn	Ser	Thr	Lys	Ile	Tyr	Ser	Tyr	Phe	Pro	Ser	Val	Ile
20					590					595					600
	Ser	Lys	Val	Asn	Gln	Gly	Ala	Gln	Gly	Ile	Leu	Phe	Leu	Gln	Trp
25					605					610			•		615
	Val	Arg	Asp	Ile	Ile	Аsp	Asp	Phe	Thr	Asn	Glu	Ser	Ser	Gln	Lys
					620					625					630
30	Thr	Thr	Ile	Asp	Lys	Ile	Ser	Asp	Val	Ser	Thr	Ile	Val	Pro	
					635					640					645
35	Ile	Cly	Pro	Ala	Leu	neA	Ile	Val	Lys		Gly	Tyr	Glu	Gly	Asn
					650					655					660
	Phe	Ile	Gly	Ala	Leu	Glu	Thr	Thr	Gly	Val	Val	Leu	Leu	Leu	
40					665					670					675
	Tyr	Ile	Pro	Glu	Ile	Thr	Leu	Pro	Val		Ala	Ala	Leu	Ser	
45					680					685					690
	Ala	Glu	Ser	Ser	Thr	Gln	Lys	Glu	Lys		Ile	Lys	Thr	Ile	
					695					700					705
50	Asn	Phe	Leu	Glu	Lys	Arg	Tyr	Glu	Lys	Trp	Ile	Glu	Val	Tyr	
					710					715					720

	Leu	Val	Lys	Ala	Lys	Trp	Leu	Gly	Thr	Val	Asn	Thr	Gln	Phe	Gln
s					725					730					735
	Lys	Arg	Ser	Туг	Gln	Met	Tyr	Arg	Ser	Leu	Glu	Tyr	Gln	Val	Asp
					740					745					750
10	Ala	Ile	Lys	Lys	Ile	Ile	Asp	Tyr	Glu	Tyr	Lys	Ile	Tyr	Ser	Gly
					755					760					765
15	Pro	Asp	Lys	Glu	Gln	Ile	Ala	Asp	Glu	Ile	Asn	Asn	Leu	Lys	Asn
					770					775					780
	Lys	Leu	Glu	Glu	Lys	Ala	Asn	Lys	Ala	Met	Ile	Asn	Ile	Asn	Ile
20					785					790					795 •
	Phe	Met	Arg	Glu	Ser	Ser	Arg	Ser	Phe	Leu	Val	λsn	Gln	Met	Ile
?5					800					805					810
	Asn	Glu	Ala	Lys	Lys	Gln	Leu	Leu	Glu	Phe	Asp	Thr	Gln	Ser	Lys
					815					820					825
00	Asn	Ile	Leu	Met	Gln	Tyr	Ile	Lys	Ala	Asn	Ser	Lys	Phe	Ile	Gly
					830					835					840
15	Ile	Thr	Glu	Leu	Lys	Lys	Leu	Clu	Ser	Lys	Ile	Asn	Lys	Val	Phe
					845					850					855
	Ser	Thr	Pro	Ile	Pro	Phe	Ser	Tyr	Ser	Lys	Asn	Leu	Asp	Cys	Trp
0					860					865					870
	Val	Asp	nek	Glu	Glu	Asp	Ile	Asp	Val	Ile	Leu	Lys	Lys	Ser	Thr
5					875					880					885
	Ile	Leu	Asn	Leu	Asp	Ile	Asn	Asn	Asp	Ile	Ile	Ser	Asp	Ile	Ser
					890					895					900
o	Gly	Phe	Asn	Ser	Ser	Val	Ile	Thr	Tyr	Pro	Asp	Ala	Gln	Leu	Val
					905					910					915

	Pro	Gly	Ile	Asn	Gly	Lys	Ala	Ile	His	Leu	Val	Asn	Asn	Glu	Ser
5					920					925					930
	Ser	Glu	Val	Ile	Val	His	Lys	Ala	Met	Asp	Ile	Glu	Tyr	Asn	Asp
					935					940					945
r <b>a</b> .	Met	Phe	Asn	Asn	Phe	Thr	Val	Ser	Phe	Тгр	Leu	Arg	Val	Pro	Lys
					950					955					960
15	Val	Ser	Ala	Ser	His	Leu	Glu	Gln	Tyr	Gly	Thr	Asn	Glu	Туг	Ser
					965					970					975
	Ile	Ile	Ser	Ser	Met	Lys	Lys	His	Ser	Leu	Ser	Ile	Gly	Ser	Gly
ণ্ড					980					985					990
	Trp	Ser	Val	Ser	Leu	Lys	Gly	Asn	Asn	Leu	Ile	Trp	Thr	Leu	Lys
25					995				-	1000				1	1005
	Asp	Ser	Ala	Gly	Glu	Val	Arg	Gln	Ile	Thr	Phe	Arg	Asp	Leu	Pro
				1	010				:	1015				1	.020
0	Asp	Lys	Phe	Asn	Ala	Tyr	Leu	Ala	Asn	Lys	Trp	Val	Phe	Ile	Thr
				1	.025				;	1030				1	1035
5	Ile	Thr	Asn	Asp	Arg	Leu	Ser	Ser	Ala	Asn	Leu	Туг	Ile	Asn	Gly
				1	1040				;	1045				3	1050
	Val	Leu	Met	Gly	Ser	Ala	Glu	Ile	Thr	Gly	Leu	Gly	Ala	Ile	Arg
3				1	1055					1060				1	1065
	Glu	Asp	Asn	Asn	Ile	Thr	Leu	Lys	Leu	Asp	Arg	Cys	Asn	Asn	Asn
5				1	1070				:	1075				1	080
	Asn	Gln	Tyr	Val	Ser	Ile	Asp	Lys	Phe	Arg	Ile	Phe	Cys	Lys	Ala
				1	.085				•	1090				1	1095
)	Leu	Asn	Pro	Lys	Glu	Ile	Glu	Lys	Leu	Tyr	Thr	Ser	Tyr	Leu	Ser
•				1	100					1105				1	110

	I	le	Thr	Phe	Leu	Arg	Asp	Phe	Trp	Gly	Asn	?ro	Leu	Arg	Tyr	Asp
5					1	1115				:	1120				1	1 25
	т	hr	Glu	Туг	Tyr	Leu	Ile	Pro	Val	Ala	Ser	Ser	Ser	Lys	Asp '	Val
					1	130				:	1135				1	140
10	G	ln	Leu	Lys	Asn	Ile	Thr	Asp	Tyr	Met	Tyr	Leu	Thr	Asn	Ala I	Pro
					1	1145				1	1150				1	155
15	S	er	Туг	Thr	Asn	Gly	Lys	Leu	Asn	Ile	Tyr	Tyr	Arg	Arg	Leu 1	Tyr
					1	160				1	1165				1	170
	A	sn	Gly	Leu	Lys	Phe	Ile	Ile	Lys	Arg	Tyr	Thr	Pro	Asn	Asn (	Glu
20					1	175				1	1180				1.	185
	I	le	Asp	Ser	Phe	Val	Lys	Ser	Gly	Asp	Phe	Ile	Lys	Leu	Tyr '	Val
25					.1	190				1	195				1.	200
	S	er	Tyr	Asn	Asn	Asn	Glu	His	Ile	Val	Gly	Tyr	Pro	Lys	Asp (	Gly
					1	.205				1	210				1.	215
30	A	sn	Ala	Phe	Asn	Asn	Leu	Asp	Arg	Ile	Leu	Arg	Val	Gly	Tyr	Asn
					1	.220				1	.225				1.	230
35	А	la	Pro	Gly	Ile	Pro	Leu	Tyr	Lys	Lys	Met	Glu	Ala	Val	Lys I	Leu
					1	235				1	1240				1.	245
	A	rg	Asp	Leu	Lys	Thr	Tyr	Ser	Val	Gln	Leu	Lys	Leu	Tyr	Asp (	Asp
40					1	250				1	1255				1.	260
	L	ys	Asn	Ala	Ser	Leu	Gly	Leu	Val	Gly	Thr	His	Asn	Gly	Gln	Ile
45					1	1265				1	1270				1.	275
	G	ly	Asn	Asp	Pro	Asn	Arg	Asp	Ile	Leu	Ile	Ala	Ser	Asn	Trp '	Tyr
					1	280				1	1285				1.	290
50	P	he	Asn	His	Leu	Lys	Asp	Lys	Ile	Leu	Gly	Cys	Asp	Тгр	Tyr	Phe
	,				1	1295				:	1300				1	305

Val Pro Thr Asp Glu Gly Trp Thr Asn Asp 1310 1315

### 13 INDUSTRIAL APPLICABILITY

20

25

35

40

45

55

According to the present invention, an FFA (tetanus toxin functional fragment antigen) for a tetanus vaccine is provided, which is advantageous not only in that it is extremely excellent with respect to the diminution of adverse side effects, as compared to the conventional tetanus toxoid, but also in that it has an immunopotency which is substantially the same as that of a conventional tetanus toxoid.

By the use of the FFA of the present invention as an active component for a tetanus vaccine, there can be provided a tetanus vaccine which is not only extremely excellent with respect to the diminution of adverse side effects, as compared to a conventional tetanus toxoid vaccine, but also has an immunopotency which is substantially the same as that of a conventional tetanus toxoid vaccine.

Further, the above-mentioned tetanus vaccine can also be provided in the form of a combined vaccine comprising the tetanus vaccine and at least one vaccine other than the tetanus vaccine, such as a pertussis vaccine and a diphtheria vaccine.

## SEQUENCE LISTING

	(1) GENE	RAL INFORMATION:
10	(1)	APPLICANT: THE RESAERCH FOUNDATION FOR MICROBIAL DESEASES OF OSAKA UNIVERSITY  (B) STREET: c/o Osaka University, 3-1, Yamadaoka (C) CITY: Suita-shi (D) STATE: Osaka (E) COUNTRY: Japan (F) POSTAL CODE: 565
	(ii)	TITLE OF INVENTION: TETANUS TOXIN FUNCTIONAL FRAGMENT ANTIGEN AND TETANUS VACCINE
20	(iii)	NUMBER OF SEQUENCES: 9
25	(iv)	CORRESPONDENCE ADDRESS:  (A) ADDRESSEE: Juichiro OSAME  (B) STREET: Kanonji Institute, The Research Foundation for Microbial Deseases of Osaka University, 2-9-41, Yahata-cho  (C) CITY: Kanonji-shi  (D) STATE: Kagawa  (E) COUNTRY: Japan  (F) POSTAL CODE: 768
35	(v)	COMPUTER READABLE FORM:  (A) MEDIUM TYPE: Floppy disk  (B) COMPUTER: IBM PC compatible  (C) OPERATING SYSTEM: PC-DOS/MS-DOS  (D) SOFTWARE: PatentIn Release #1.0, Version #1.30
40	(vi)	CURRENT APPLICATION DATA:  (A) APPLICATION NUMBER: 97907448.1 (PCT/JP97/00976)  (B) FILING DATE: 24-MAR-1997  (C) CLASSIFICATION:
45	(vii)	PRIOR APPLICATION DATA:  (A) APPLICATION NUMBER: JP 8-106053  (B) FILING DATE: 23-MAR-1996
5 <i>0</i>	(viii)	ATTORNEY/AGENT INFORMATION:  (A) NAME: Blake, John Henry Francis  (B) REGISTRATION NUMBER: Association 14  (C) REFERENCE/DOCKET NUMBER: JHB/97-1011/JLH
	(ix)	TELECOMMUNICATION INFORMATION:

31

(A) TELEPHONE: 0875-25-4171 (B) TELEFAX: 0875-25-4171

5																	
	(2)	INFO	TAMF.	I NOI	FOR S	SEQ !	ID N	0:1:									
10		(i)	(A) (B) (C)	LEN TYP STR	E CHA NGTH PE: A RANDI POLOG	: 13 min EDNE	15 5 ac: SS: 1	id unkno					-				
15		(ii)	MOLE	ECULE	TYF	PE: 1	pept:	iđe									
		(vi)			SOU SANIS			trid:	ເນວ :	teta	ni						
20		(xi)	SEQU	JENCI	E DES	SCRI	PTIO	۷: SI	EQ II	си с	:1:					•	
25		Met 1	Pro	Ile	Thr	Ile 5	Asn	Asn	Phe	Arg	Tyr 10	Ser	Asp	Pro	Val	Asn 15	Asr
		Asp	Thr	Ile	Ile 20	Met	Met	Glu	Pro	Pro 25	Tyr	Cys	Lys	Gly	Leu 30	Asp	Ile
<b>30</b> ·		Tyr	Tyr	Lys 35	Ala	Phe	Lys	Ile	Thr 40	Asp	Arg	Ile	Trp	Ile 45	Val	Pro	Glu
		Arg	Tyr 50	Glu	Phe	Gly	Thr	Lys 55	Pro	Glu	Asp	Phe	Asn 60	Pro	Pro	Ser	Ser
J5		Leu 65	Ile	Glu	Gly	Ala	Ser 70	Glu	Tyr	Туг	Asp	Pro 75	Asn	Tyr	Leu	Arg	Thr 80
40		Asp	Ser	Asp	Lys	Asp 85	Arg	Phe	Leu	Gln	Thr 90	Met	Val	Lys	Leu	Phe 95	Asr
		Arg	Ile	Lys	Asn 100	Asn	Val	Ala	Gly	G1u 105	Ala	Leu	Leu	Asp	Lys 110	Ile	Ile
<b>4</b> 5		Asn	Ala	Ile 115	Pro	Tyr	Leu	Gly	Asn 120	Ser	Tyr	Ser	Leu	Leu 125	Asp	Lys	Phe
		Asp	Thr 130	Asn	Ser	Asn	Ser	Val 135	Ser	Phe	Asn	Leu	Leu 140	Glu	Gln	Asp	Pro
50		Ser 145	Gly	Ala	Thr	Thr	Lys 150	Ser	Ala	Met	Leu	Thr 155	Asn	Leu	Ile	Ile	Phe 160

	Gly	Pro	Gly	Pro	Val 165	Leu	Asn	Lys	Asn	Glu 170	Val	Arg	Gly	Ile	Val 175	Leu
5	Arg	Val	Asp	Asn 180	Lys	Asn	Туг	Phe	Pro 185	Cys	Arg	Asp	Gly	Phe 190	Gly	Ser
10	Ile	Met	Gln 195	Met	Ala	Phe	Cys	Pro 200	Glu	Туг	Val	Pro	Thr 205	Phe	Asp	Asn
	Val	Ile 210	Glu	Asn	Ile	Thr	Ser 215	Leu	Thr	Ile	Gly	Lys 220	Ser	Lys	Tyr	Phe
15	Gln 225	Asp	Pro	Ala	Leu	Leu 230	Leu	Met	His	Glu	Leu 235	Ile	His	Val	Leu	His 240
20	Gly	Leu	Tyr	Gly	Met 245	Gln	Val	Ser	Ser	His 250	Glu	Ile	Ile	Pro	Ser 255	Lys
20	Gln	Glu	Ile	Tyr 260	Met	Gln	His	Thr	Tyr 265	Pro	Ile	Ser	Ala	Glu 270	Glu	Leu
25	Phe	Thr	Phe 275	Gly	Gly	Gln	Asp	Ala 280	Asn	Leu	Ile	Ser	Ile 285	Asp	Ile	Lys
	Asn	Asp 290	Leu	Tyr	Glu	Lys	Thr 295	Leu	Asn	Asp	Tyr	Lys 300	Ala	Ile	Ala	Asn
30	Lys 305	Leu	Ser	Gln	Val	Thr 310	Ser	Cys	Asn	Asp	Pro 315	Asn	Ile	Asp	Ile	Asp 320
35	Ser	Tyr	Lys	Cln	Ile 325	Tyr	Gln	Gln	Lys	Tyr 330	Gln	Phe	Asp	Lys	<b>Asp</b> 335	Ser
	Asn	Gly	Gln	Tyr 340	Ile	Val	Asn	Glu	Asp 345	Lys	Phe	Gln	Ile	Leu 350	Tyr	Asn
40	Ser	Ile	Met 355	Tyr	Gly	Phe	Thr	Glu 360	Ile	Glu	Leu	Gly	Lys 365	Lys	Phe	Asn
	Ile	Lys 370	Thr	Arg	Leu	Ser	Tyr 375	Phe	Ser	Met	Asn	His 380	Asp	Pro	Val	Lys
45	11e 385	Pro	Asn	Leu	Leu	Asp 390	Asp	Thr	Ile	Tyr	Asn 395	Asp	Thr	Glu	Gly	Phe 400
50	Asn	Ile	Glu	Ser	Lys 405	Asp	Leu	Lys	Ser	Glu 410	Tyr	Lys	Gly	Gln	Asn 415	Met
	Arg	Val	Asn	Thr	Asn	Ala	Phe	Arg	Asn	Val	Asp	Gly	Ser	Gly	Leu	Val

					420					425					430		
	5	Ser	Lys	Leu 435	Ile	Gly	Leu	Cys	Lys 440	Lys	Ile	Ile	Pro	Pro 445	Thr	Asn	Ile
	10	Arg	G1u 450	Asn	Leu	Туг	Asn	Arg 455	Thr	Ala	Ser	Leu	Thr 460	Asp	Leu	Gly	Gly
	70	G1u 465	Leu	Cys	Ile	Lys	Ile 470	Lys	Asn	Glu	Asp	Leu 475	Thr	Phe	Ile	Ala	Glu 480
	15	Lys	Asn	Ser	Phe	Ser 485	Glu	Glu	Pro	Phe	G1n 490	Asp	Glu	Ile	Val	Ser 495	Tyr
		Asn	Thr	Ĺys	Asn 500	Lys	Pro	Leu	Asn	Phe 505	Asn	Tyr ·	Ser	Leu	Asp 510	Lys	Ile
	20	Ile	Val	Asp 515	Tyr	Asn	Leu	Gln	Ser 520	Lys	Ile	Thr	Leu	Pro <b>5</b> 25	Asn	Asp	Arg
	25	Thr	Thr 530	Pro	Val	Thr	Lys	Gly 535	Ile	Pro	Tyr	Ala	Pro 540	Glu	Tyr	Lys	Ser
		Asn 545	Ala	Ala	Ser	Thr	Ile 550	Glu	Ile	His	Asn	11e 555	Asp	Asp	Asn	Thr	11e 560
	30	Tyr	Gln	Tyr	Leu	Tyr 565	Ala	Gln	Lys	Ser	Pro 570	Thr	Thr	Leu	Gln	Arg 575	Ile
A STATE OF THE PARTY OF THE PAR		Thr	Met	Thr	Asn 580	Ser	Val	Asp	Asp	Ala 585	Leu	Ile	Asn	Ser	Thr 590	Lys	Ile
	35	Tyr	Ser	Tyr 595	Phe	Pro	Ser	Val	Ile 600	Ser	Lys	Val	Asn	Gln 605	Gly	Ala	Gln
	40	Cly	11e 610	Leu	Phe	Leu	Gln	Trp 615	Val	Arg	Asp	Ile	Ile 620	Asp	Asp	Phe	Thr
		Asn 625	Glu	Ser	Ser	Gln	Lys 630	Thr	Thr	Ile	Asp	Lys 635	Ile	Ser	Asp	Val	Ser 640
	45	Thr	Ile	Val	Pro		Ile						Ile		Lys	G1n 655	Gly
		Tyr	Glu	Gly	Asn 660	Phe	Ile	Gly	Ala	Leu 665	Glu	Thr	Thr	Gly	Val 670	Val	Leu
	5G	Leu	Leu	Glu 675	Туг	Ile	Pro	Glu	11e 680	Thr	Leu	Pro	Val	11e 685	Ala	Ala	Leu

	Ser	11e 690	Ala	Glu	Ser	Ser	Thr 695	Gln	Lys	Glu	Lys	11e 700	Ile	Lys	Thr	Ile
5	Asp 705	Asn	Phe	Leu	Glu	Lys 710	Arg	Tyr	Clu	Lys	Trp 715	Ile	Glu	Val	Tyr	Lys 720
10	Leu	Val	Lys	Ala	Lys 725	Trp	Leu	Gly	Thr	Val 730	Asn	Thr	Gln	Phe	G1n 735	Lys
•	Arg	Ser	Туг	G1n 740	Met	Tyr	Arg	Ser	Leu 745	Glu	Tyr	Gln	Val	Asp 750	Ala	Ile
15	Lys	Lys	Ile 755	Ile	Asp	Tyr	Glu	Tyr 760	Lys	Ile	Tyr	Ser	Gly 765	Pro	Asp	Lys
	Glu	G1n 770	Ile	Ala	Asp	Glu	Ile 775	Asn	Asn	Leu	Lys	Asn 780	Lys	Leu	Glu	Glu
20	Lys 785	Ala	Asn	Lys	Ala	Met 790	Ile	Asn	Ile	Asn	Ile 795	Phe	Met	Arg	Glu	Ser 800
25	Ser	Arg	Ser	Phe	Leu 805	Val	Asn	Gln	Met	Ile 810	Asn	Glu	Ala	Lys	Lys 815	Gln
	Leu	Leu	Glu	Phe 820	Asp	Thr	Gln	Ser	Lys 825	Asn	Ile	Leu	Met	Gln 830	Tyr	Ile
30	Lys	Ala	Asn 835	Ser	Lys	Phe	Ile	Gly 840	Ile	Thr	Glu	Leu	Lys 845	Lуз	Leu	Glu
35	Ser	Lys 850	Ile	Asn	Lys	Val	Phe 855	Ser	Thr	Pro	Ile	Pro 860	Phe	Ser	Tyr	Ser
33	Lys 865	Asn	Leu	Asp	Cys	Trp 870	Val	Asp	Asn	Glu	G1u 875	Asp	Ile	Asp	Val	11e 880
40	Leu	Lys	Lys	Ser	Thr 885	Ile	Leu	Asn	Leu	Asp 890	Ile	Åsn	Asn	Asp	11e 895	Ile
	Ser	Asp	Ile	Ser 900	Gly	Phe	Asn	Ser	Ser 905	Val	Ile	Thr	Tyr	Pro 910	Asp	Ala
45	Gln	Leu	Val 915	Pro	Gly	Ile	Asn	Gly 920	Lys	Ala	Ile	His	Leu 925	Val	Asn	Asn
50	Glu	Ser 930	Ser	Glu	Val	Ile	Val 935	His	Lys	Ala	Met	Asp 940	Ile	Glu	Tyr	Asn
	Asp 945		Phe	Asn	Asn	Phe 950	Thr	Val	Ser	Phe	Trp 955	Leu	Arg	Val	Pro	Lys 960

		Val	Ser	Ala	Ser	His 965		Glu	Gln	Tyr	Gly 970	Thr	Asn	Glu	Tyr	Ser 975	Ile
	5	Ile	Ser	Ser	Met 980	Lys	Lys	His	Ser	Leu 985		Ile	Gly	Ser	Gly 990	_	Ser
	10	Val	Ser	Leu 995	Lys	Gly	Asn	Asn	Leu 100		Trp	Thr	Leu	Lys 100		Ser	Ala
		Gly	Glu 101	Val O	Arg	Gln	Ile	Thr 1019		Arg	Asp	Leu	Pro 1020		Lys	Phe	Asn
	15	Ala 102		Leu	Ala	Asn	Lys 1030		Val	Phe	Ile	Thr 1035		Thr	Asn	Asp	Arg 1040
	20	Leu	Ser	Ser	Ala	Asn 1049		Tyr	Ile	Asn	Gly 1050		Leu	Met	Gly	Ser 1055	
		Glu	Ile	Thr	Gly 1060		Gly	Ala	Ile	Arg 1069		Asp	Asn	Asn	Ile 1070		Leu
	25	Lys	Leu	Asp 1079		Cys	Asn	Asn	Asn 1080		Gln	Tyr	Val	Ser 1085		Asp	Lys
		Phe	Arg 1090	Ile O	Phe	Cys	Lys	Ala 1099		Asn	Pro	Lys	Glu 1100		Glu	Lys	Leu
)	30	Tyr 1109		Ser	Tyr	Leu	Ser 1110		Thr	Phe	Leu	Arg 1115		Phe	Trp	Gly	Asn. 1120
,	35	Pro	Leu	Arg	Tyr	Asp 1125		Clu	Tyr	Туг	Leu 1130		Pro	Val	Ala	Ser 1135	
		Ser	Lys	Asp	Val 1140		Leu	Lys	Asn	Ile 1145		Asp	Tyr	Met	Tyr 1150		Thr
	40	Asn	Ala	Pro 1155		Туг	Thr	Asn	Gly 1160		Leu	Asn	Ile	Tyr 1165		Arg	Arg
		Leu	Tyr 1170	Asn )	Gly	Leu	Lys	Phe 1179		Ile	Lys	Arg	Tyr 1180		Pro	Asn	Asn
	45	Glu 1185		Asp	Ser	Phe	Val 1190		Ser	Gly	Asp	Phe 1195		Lys	Leu		Val 1200
	50	Ser	Tyr	Asn	Asn	Asn 1205		His	Ile	Val	Gly 1210		Pro	Lys		Gly 1215	
		Ala	Phe	Asn	Asn	Leu	Asp	Arg	Ile	Leu	Arg	Val	Gly	Tyr	Asn	Ala	Pro

					122	0				122	5				123	0	
5		Gly	Ile	Pro 123		Tyr	Lys	Lys	Met 1240		Ala	Val	Lys	Leu 124	Arg 5	Asp	Leu
		Lys	Thr 1250		Ser	Val	Gln	Leu 1259		Leu	Tyr	Asp	Asp 1260		Asn	Ala	Ser
10		Leu 126		Leu	Val	Gly	Thr 1270		Asn	Gly	Gln	Ile 1279		Asn	Asp	Pro	Asn 1280
15		Arg	Asp	Ile	Leu	Ile 1285		Ser	Asn	Trp	Tyr 1290		Asn	His	Leu	Lys 1299	-
		Lys	Ile	Leu	Gly 1300		Asp	Trp	Tyr	Phe 1305		Pro	Thr	Asp	Glu 1310		Trp
20	•	Thr	Asn	Asp 1315	;										•		
	(2)	INFOR	RMATI	ON F	OR S	EQ I	מ ס	):2:									
25		(i)	(A) (B) (C)	LEN TYP STR	GTH: E: 8 ANDE	mino DNES	aci S: u	.d inkno									
30			(D)	TOP	OLOC	iY: u	inkno	wn									
		(ii)	MOLE	CULE	TYP	E: p	epti	.de									
		(v)	FRAG	MENT	TYP	E: N	-ter	mine	1								
35		(vi)				RCE:		ridi	una t	etar	ni						
40		(xi)	SEQU	ENCE	DES	CRIP	HOIT	l: SE	Q ID	) NO:	2:						
		Lys 1	Ile	Ile	Pro	Pro 5	Thr	Asn	Asn	Ile	Arg 10	Glu	Asn	Leu	Tyr	Asn 15	Arg
45		Thr	Ala	Ser	Leu 20	Thr	Asp	Leu	Gly	Gly 25	Glu	Leu	Cys	Ile	Lys 30		
	(2)	INFOR	ITAM	ON F	OR S	EQ I	D NO	:3:									
\$a		(i)	(A)	LEN	GTH:	RACT 29 mino			:								
\$5																	

					TRANDED DPOLOGY			awo								
	5		(ii)	MOLECUI	LE TYPE	: pept	ide									
			(v)	FRAGMEN	T TYPE	: N-te	rmin	al								
	10		(v1)	ORIGINA (A) OF	AL SOUR RGANISM		tridi	ium 1	tetau	ni						
	15		(xi)	SEQUENC	E DESC	RIPTIO	N: SE	EQ II	: 0א	:3:						
			Ile 1	Ile Pro	Pro T 5	hr Asn	Asn	Ile	Arg	Glu 10	Asn	Leu	Tyr	Asn	Arg 15	Thr
	20		Ala	Ser Leu	Thr A	sp Leu	Gly	Gly	Glu 25	Leu	Cys	Ile	Lys		•	
	(2) INFORMATION FOR SEQ ID NO:4:															
	25		(1)	(B) TY (C) ST	E CHARANGTH: American Randed	20 ino ac: VESS: (	id unkno									
	30		(ii)	MOLECUL	E TYPE	: pept:	ide									
				FRAGMEN				1								
3	35		(vi)	ORIGINA (A) OR	L SOUR( CANISM		tridi	um t	etar	ni						
•	40		(xi)	SEQUENC	e desci	RIPTIO	۷: SE	Q II	) NO:	:4:						
			Glu 1	Asn Leu	Tyr As	sn Arg	Thr	Ala	Ser	Leu 10	Thr	Asp	Leu	Gly	Gly 15	Glu
4	15		Leu	Cys Ile	Lys 20											
		(2)	INFOR	NOITAME	FOR SEC	א מו ג	0:5:									
5	50		(i)		E CHARA NGTH: : PE: am:	19		:								

	(C) STRANDEDNESS: unknown (D) TOPOLOGY: unknown
5	(11) MOLECULE TYPE: peptide
	(v) FRAGMENT TYPE: N-terminal
10	(vi) ORIGINAL SOURCE:  (A) ORGANISM: Clostridium tetani
15	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:5:
	Asn Leu Tyr Asn Arg Thr Ala Ser Leu Thr Asp Leu Gly Gly Glu Leu 1 5 10 15
20	Cys Ile Lys
	(2) INFORMATION FOR SEQ ID NO:6:
25	(i) SEQUENCE CHARACTERISTICS:  (A) LENGTH: 16  (B) TYPE: amino acid  (C) STRANDEDNESS: unknown  (D) TOPOLOGY: unknown
30	(ii) MOLECULE TYPE: peptide
	(v) FRACMENT TYPE: N-terminal
35	<pre>(vi) ORIGINAL SOURCE:     (A) ORGANISM: Clostridium tetani</pre>
40	(xi) SEQUENCE DESCRIPTION: SEQ ID NO:6:
	Asn Arg Thr Ala Ser Leu Thr Asp Leu Gly Gly Glu Leu Cys Ile Lys 1 5 10 15
45	(2) INFORMATION FOR SEQ ID NO:7:
50	(i) SEQUENCE CHARACTERISTICS:  (A) LENGTH: 14  (B) TYPE: amino acid  (C) STRANDEDNESS: unknown  (D) TOPOLOGY: unknown

			(ii) MOLECULE TYPE: peptide
	5		(v) FRACMENT TYPE: N-terminal
			<pre>(vi) ORIGINAL SOURCE:     (A) ORGANISM: Clostridium tetani</pre>
	10		
	•		(xi) SEQUENCE DESCRIPTION: SEQ ID NO:7:
	15		Thr Ala Ser Leu Thr Asp Leu Gly Gly Glu Leu Cys Ile Lys 1 5 10
		(2)	INFORMATION FOR SEQ ID NO:8:
	20		(i) SEQUENCE CHARACTERISTICS:  (A) LENGTH: 12  (B) TYPE: amino acid  (C) STRANDEDNESS: unknown  (D) TOPOLOGY: unknown
	25		(ii) MOLECULE TYPE: peptide
			(v) FRAGMENT TYPE: N-terminal
	30		(vi) ORIGINAL SOURCE: (A) ORGANISM: Clostridium tetani
)	35		(xi) SEQUENCE DESCRIPTION: SEQ ID NO:8:
			Ser Leu Thr Asp Leu Gly Gly Glu Leu Cys Ile Lys 1 10
	40	(2)	INFORMATION FOR SEQ ID NO:9:
			(i) SEQUENCE CHARACTERISTICS:  (A) LENGTH: 7  (B) TYPE: amino acid  (C) STRANDEDNESS: unknown
	45		(D) TOPOLOGY: unknown
			(ii) MOLECULE TYPE: peptide
	50		(v) FRAGMENT TYPE: N-terminal
			(vi) ORIGINAL SOURCE:

(A) ORGANISM: Clostridium tetani (xi) SEQUENCE DESCRIPTION: SEQ ID NO:9: Gly Gly Glu Leu Cys Ile Lys 10 15 Claims 1. A tetanus toxin functional fragment antigen, comprising at least one fragment which is substantially the same as 20 that obtained by a process comprising the steps of splitting at least one peptide bond selected from peptide bonds individually connecting mutually adjacent amino acid residues in a partial amino acid sequence between two cysteine residues participating in forming a disulfide bridge present in the N-terminal of the entire amino acid sequence of a whole tetanus toxin molecule, splitting said disulfide bridge, and splitting non-covalent bonds between groups on the tetanus toxin molecule; 25 said tetanus toxin functional fragment antigen having: (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method; 30 (b) an isoelectric point of 7.25 ± 0.5 as measured by an isoelectric focusing method; and (c) an immunopotency which is substantially the same as that of a whole tetanus toxin toxoid. 2. The tetanus toxin functional fragment antigen according to claim 1, wherein each of said at least one fragment independently has an N-terminal amino acid sequence selected from the group consisting of the following amino acid 35 sequences (1) to (8): (1) KIIPPTNNIRENLYNRTASLTDLGGELCIK, IIPPTNNIRENLYNRTASLTDLGGELCIK, 40 (3) ENLYNRTASLTDLGGELCIK, (4)NLYNRTASLTDLGGELCIK, 45 (5) NRTASLTDLGGELCIK, (6) TASLTDLGGELCIK, SLTDLGGELCIK, and 50 (7)

3. The tetanus toxin functional fragment antigen according to claim 1 or 2, which is stabilized with a fixative.

(8)

55

GGELCIK .

- A tetanus vaccina comprising, as an active component, the tetanus toxin functional fragment antigen of any one of claims 1 to 3 in an effective immunogenic amount.
- 5. A combined vaccine comprising, as one of a plurality of active components, the tetanus toxin functional fragment antigen of any one of claims 1 to 3 in an effective immunogenic amount.
- 6. A method for producing a tetanus vaccine, which comprises stabilizing a tetanus toxin functional fragment antigen with a fixative.

said tetanus toxin functional fragment antigen comprising at least one fragment which is substantially the same as that obtained by a process comprising the steps of collecting and purifying an extracellular tetanus toxin from a culture filtrate of <u>Clostridium tetani</u> to obtain an extracellular tetanus toxin molecule, splitting a disulfide bridge present in the N-terminal of the entire amino acid sequence of said extracellular tetanus toxin molecule, and splitting non-covalent bonds between groups on the extracellular tetanus toxin molecule; said tetanus toxin functional fragment antigen having:

- (a) a molecular weight of from 90,000 to 110,000 as measured by an SDS-polyacrylamide gel electrophoresis method;
- (b) an isoelectric point of 7.25 ± 0.5 as measured by an isoelectric focusing method; and
- (c) an immunopotency which is substantially the same as that of a whole tetanus toxin toxoid.
- 7. A method for producing a tetanus toxin functional fragment antigen, comprising:

10

15

20

25

30

35

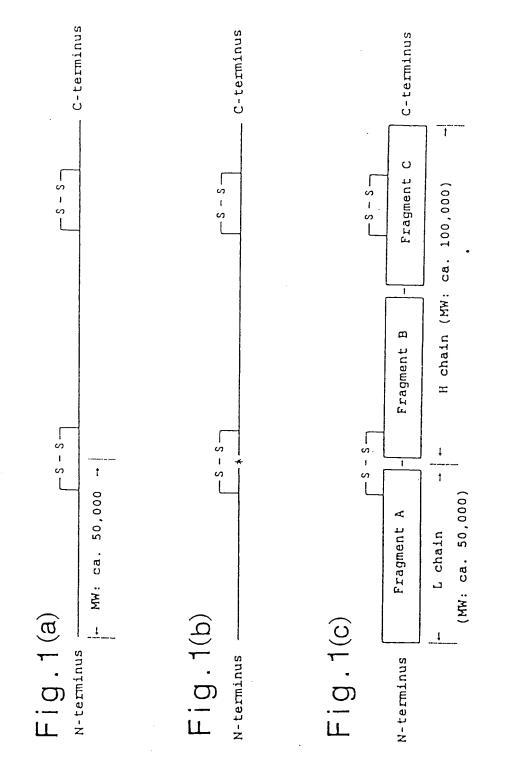
4C

45

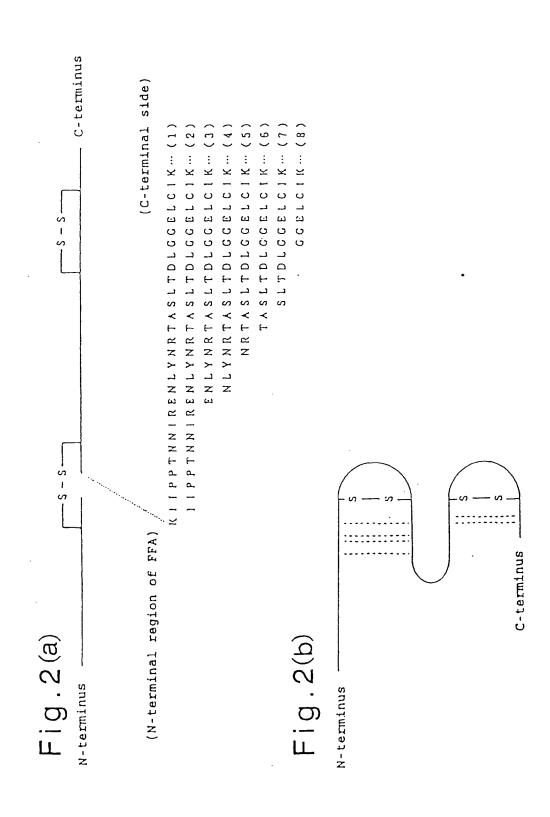
50

55

ligating a DNA coding for the tetanus toxin functional fragment antigen of claim 1 or 2 to a vector; transforming host cells, exclusive of <u>Clostridium tetani</u>, with said vector; and expressing said DNA coding for said tetanus toxin functional fragment antigen.



("MW" means molecular weight)



## INTERNATIONAL SEARCH REPORT Intersational application No. PCT/JP97/00976 A. CLASSIFICATION OF SUBJECT MATTER Int. C16 A61K39/08, C12N15/00, 15/31, C12P21/02 // C07K14/33 According to International Parent Classification (TPC) or to both national classification and IPC Missionen documentation scarched (classification system followed by classification symbols) Int. C16 A61K39/08, C12N15/00, 15/31, C12P21/02 // C07K14/33 Documentation searched other than minimum documentation in the extent that such documents are included in the fields searched Electronic data base consulted during the international sourch (name of data base and, where practicable, sourch terms used) CAS ONLINE C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Category\* Relevant to claim No. JP, 51-82719, A (Behringwerke AG.), July 20, 1976 (20. 07. 76) 4 DE, 2457047, A & FR, 2293217, A & US, 4029765, A EISEL, Ulrich et al. "Tetanus toxin: primary structure, expression in E. coli, and homology with botulinum toxins", The EMBO Journal, 1986, Vol. 5, No. 10, pp. 2495-2502 JP, 59-2689, A (The Research Foundation for 7 Microbial Diseases of Osaka University), January 9, 1984 (09. 01. 84) 4 FR, 2528070, A 4 DE, 3320339, A 4 US, 4703005, A JP, 51-63929, A (Behringwerke AG.), June 2, 1976 (02. 06. 76) 1 - 7 & DE, 2448530, A & FR, 2287237, A & US, 4033819, A Further documents are listed in the continuation of Box C. See patent family sones. Special caregories of cited documents: later document published after the international filling does or priority does and not in conflict with the application but cited to nade much the principle or theory underlying the terreston formeron; defining the general mate of the art which is not considered to be of particular relevance E earlier document but published on or after the international (illing date document of purdouter relevance the deleted lev considered sevel or caseot be consider document which may throw downs as priority claim(s) or which is cited to artabilish the publication date of snother clusion or other special remove (as specified) document of particular reference; the claimed (execution cassed be considered to involve an investive step when the document in ones hined with one or more other such document, a with combination being obvious to a person skilled in the art document referring to an oral disclosure, use, exhibition or other decrement published prior to the international (iliag date but later than the priority date claimed "A" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report May 30, 1997 (30. 05. 97) June 10, 1997 (10, 06, 97) Name and mailing address of the ISA Authorized officer Japanese Patent Office

Form PCT/ISA/210 (second sheet) (July 1992)

Telephone No.

•